Location	Part Number	Qty. On Hand	Supplier	Charge Dept Description
Black, South, 1, B3	90166-0109 - 4mmx2mm Tube	2	Tetra Pak	
Black, South, 1, B5	90166-0108 6mm x 3mm Tubing	1	Tetra Pak	ESL
Blue, South, 1, A1	149195-0060 Spare Chain	1	Tetra Pak	
Blue, South, 1, B1	90364-0332 - Seal Kit	1	Tetra Pak	ESL
Blue, South, 1, B2	90206-0129 Heating Element	2	Tetra Pak	
Blue, South, 1, B3	1092422-0000 Shaft	2	Tetra Pak	
Blue, South, 1, B3	1139781-0000 - Shaft	2	Tetra Pak	ESL
Blue, South, 1, C1	2502373-0000 - Pulley	2	Tetra Pak	ESL
Blue, South, 1, C2	90187-0069 Thermo Valve	1	Tetra Pak	
Blue, South, 1, C3	910345-0000 Gasket	2	Tetra Pak	
Blue, South, 1, C4	231854-0000 - Nozzle	2	Tetra Pak	ESL
Blue, South, 1, C5	1466315-0000 Rod	2	Tetra Pak	
Blue, South, 1, D1	90270-0353 Filter	1	Tetra Pak	
Blue, South, 1, D2	1092331-0000 - Pusher, cap	6	Tetra Pak	ESL
Blue, South, 1, D3	254994-0000 Pulley	2	Tetra Pak	
Blue, South, 1, D4	90157-0040 - Sealing Comp.	5	Tetra Pak	ESL
Blue, South, 1, D5	90606-5824 Filter	2	Tetra Pak	
Blue, South, 1, D6	1104423-0000 - Cleaning Ball	1	Tetra Pak	ESL
Blue, South, 1, E1	270785-0000 Carrier	70	Tetra Pak	
Blue, South, 1, E2	2664403-0000 Spacer	2	Tetra Pak	
Blue, South, 1, E4	90036-0070 - Bulb	2	Tetra Pak	ESL
Blue, South, 1, F1	351150-0431 Cable	1	Tetra Pak	
Blue, South, 1, F2	90296-0100 Lubricant	2	Tetra Pak	ESL
Blue, South, 1, F3	481753-0000 - Gasket	2	Tetra Pak	ESL
Blue, South, 1, F4	1102271-0000 - Sealing Jaw	6	Tetra Pak	ESL
Blue, South, 1, F5	1104853-0000 - Sealing Jaw	5	Tetra Pak	ESL
Blue, South, 1, F6	2528368-0000 Deck	1	Tetra Pak	
Blue, South, 1, G1	1497108-0000 Bearing	2	Tetra Pak	
Blue, South, 1, G2	2664401-0000 Gear	1	Tetera Pak	
Blue, South, 1, G3	10115-4220 Keyed Interlock Switch	1	Tetra Pak	
Blue, South, 1, G4	3169954-0000 - Roller	2	Tetra Pak	ESL
Blue, South, 1, G5	463788-0000 Pulley Timing	1	Tetra Pak	
Blue, South, 1, G6	1124858-0000 Locating Piece	2	Tetra Pak	
Blue, South, 1, H1	1113402-0000 Guide plate	1	Tetra Pak	ESL
Blue, South, 1, H3	351150-0405 - Cable Olflex	1	Tetra Pak	ESL
Blue, South, 1, H4	90110-0201 - Connector	3	Tetra Pak	ESL
Blue, South, 1, H5	1178654-0000 Gasket	6	Tetra Pak	
Blue, South, 1, H6	3385680-0000 Guide	1	Tetra Pak	
Blue, South, 1, I1	1092491-0000 - Gasket	4	Tetra Pak	ESL
Blue, South, 1, I2	90277-0351 - Filter	1	Tetra Pak	ESL
Blue, South, 1, I3	1313318-0000 - Valve Lifter	3	Tetra Pak	ESL
Blue, South, 1, I4	90110-0501 - Connector	3	Tetra Pak	ESL
Blue, South, 1, I5	446621-0000 - Gear Wheel	2	Tetra Pak	ESL
Blue, South, 1, J3	90600-6032 - Temperature Controller, KS50	6	Tetra Pak	ESL
Blue, South, 1, J4	90277-0352 Filter	2	Tetra Pak	
Blue, South, 1, J5	90457-0047 - Sensor	17	Tetra Pak	ESL

Blue, South, 1, K4&5	90607-0612 Gear, Worm Motor	2	Tetra Pak	
Blue, South, 2, C1	90012-0139 - Cable Gland	1	Tetra Pak	ESL
Blue, South, 2, C2	90012-0116 - Cable Gland, 5522	1	Tetra Pak	ESL
Blue, South, 2, C3	P72F-3GC-NNN - Soft start Valve 90113-0148	3	Allied/Tetra -	ESL
Blue, South, 2, C4	90603-7113 - Cylinder	1	Tetra Pak	ESL
Blue, South, 2, C5	315202-0340 - O-Ring	3	Tetra Pak	ESL
Blue, South, 2, C6	90239-0583 - Sensor Bracket	16	Tetra Pak	ESL
Blue, South, 2, D1	1178047-0000 - Bir Cylinder ANVIL	1	Tetra Pak	
Blue, South, 2, D2	90458-1198 - Valve Open in Mid-Position	4	Tetra Pak	ESL
Blue, South, 2, D3	1139731-0000 Guide Plate	1	Tetra Pak	
Blue, South, 2, D4	1139732-0000 Guide Plate	1	Tetra Pak	
Blue, South, 2, D5	2502311-0000 - Gear	4	Tetra Pak	ESL
Blue, South, 2, D6	2502306-0000 Bushing	1	Tetra Pak	
Blue, South, 2, E2	1497115-0000 - Roller	4	Tetra Pak	ESL
Blue, South, 2, E3	90458-1199 - Valve Closed	2	Tetra Pak	ESL
Blue, South, 2, E6	90239-0742 - Cylinder	2	Tetra Pak	ESL
Blue, South, 2, F1	90607-7794 - A-Cylinder	2	Tetra Pak	ESL
Blue, South, 2, F3	1466460-0000 - Bracket	1	Tetra Pak	ESL
Blue, South, 2, F4	6-9614 19 5301 - Switch for SRC Valve	1	Tetra Pak	ESL
Blue, South, 2, F5	90044-0075 – Limit Switch	3	Tetra Pak	ESL
Blue, South, 2, F6	BIM-KST-AP6X-6M - Prox. Switch	6	Tetra Pak	ESL
Blue, South, 2, G2	1045546-0000 - Flap Left Gt Esl	2	Tetra Pak	ESL
Blue, South, 2, G3	270328-0000 - Flap Gt Right	2	Tetra Pak	ESL
Blue, South, 2, G4	90239-0743 - Cylinder	2	Tetra Pak	ESL
Blue, South, 2, H1	90111-0133 - SDD Switch	1	Tetra Pak	ESL
Blue, South, 2, I1	SA37 DRS71S4 55.93 - M5B Gearmotor Eurodrive	2	Motion	ESL - Coveyor
Blue, South, 2, I2	90044-0167 - Emergency Stop XY2-CE 5A 270	1	Tetra Pak	ESL
Blue, South, 2, I3	90605-7624 - Footprint Filter	1	Tetra Pak	ESL
Blue, South, 2, I4	90061-0027 - Angle Encoder	1	Tetra Pak	ESL
Blue, South, 2, I5	90603-1365 - VFD - Frequency Converter V1000, VZAB1P5BAA	1	Tetra Pak	ESL
Blue, South, 2, J5	90602-3795 - VFD Frequency Conv., VZA42P2BAA	1	Tetra Pak	ESL
Blue, South, 4, G10	9268K136 3" Guide Clamp	2	McMaster	ESL - Coveyor
Blue, South, 4, G13	9268K55 2 Line Guide Clamp	5	McMaster	ESL - Coveyor
Blue, South, 4, G19	101496281 - VG-202TC-12 - Clamp Transition Cap Assembly	4	Applied -	ESL - Coveyor
Blue, South, 4, G4	9268K51 - 1" Conveyor Guide Clamp	4	McMaster	ESL - Coveyor
Blue, South, 4, G5	9268K24 - 3" Rail Clamp	4	McMaster	ESL - Coveyor
c1-10-1	90459-7360 - Photo Cell	3	Tetra Pak	ESL
c1-10-10	2502367-0000 - Belt	3	Tetra Pak	ESL
c1-10-11	90417-0086 - Belt	2	Tetra Pak	ESL
c1-10-12	90602-4796 - Belt	4	Tetra Pak	ESL
c1-10-13	90600-6906 - Limit Switch	4	Tetra Pak	ESL
c1-10-3	90606-5798 Pilot Valve	6	Tetra Pak	
c1-10-4	90459-5324 Overload Protection	1	Tetra Pak	
c1-10-5	90314-0033 Level Control Relay	1	Tetra Pak	
c1-10-6	1021090-0000 Chain	4	Tetra Pak	

c1-10-7	1021091-0000 Chain	2	Tetra Pak	
c1-10-8	1466474-0000 Chain	8	Tetra Pak	
c1-10-9	90042-0080 - Solenoid Valve	2	Tetra Pak	ESL
c1-1-10	90091-0287 Seal	2	Tetra Pak	
C1-11-1	1021998-0000 - Chain	1	Tetra Pak	ESL
c1-1-11	90091-0290 Seal Kit	7	Tetra Pak	
C1-11-10	1021123-0000 - Bearing Housing	1	Tetra Pak	ESL
C1-11-11	1021579-0000 - Flat Wedge	1	Tetra Pak	ESL
c1-11-2	90042-0535 - Terminal Board 19co	2	Tetra Pak	
c1-11-3	90355-0084 - Electromagnetic Clutch	1	Tetra Pak	ESL
c1-11-4	90042-0249 Solenoid Valve	1	Tetra Pak	
c1-11-5	1178052-0000 Shaft	6	Tetra Pak	
C1-1-15	2826441-0000 - Seal Ring	4	Tetra Pak	ESL
C1-11-6	2948860-0000 - Cap	3	Tetra Pak	ESL
C1-11-8	481318-0000 - Cylinder Bracket	1	Tetra Pak	ESL
C1-11-9	90274-0029 - Level Switch	1	Tetra Pak	ESL
c1-1-19	90091-0234 Seal	3	Tetra Pak	
C1-1-20	1030816-0000 - Spacer	6	Tetra Pak	ESL
C1-1-21	1092289-0000 - Pin, Clevis	10	Tetra Pak	ESL
C1-1-23	3378860-0000 - Sealing Washer	8	Tetra Pak	ESL
c1-1-24	90091-0289 - Seal Kit	6	Tetra Pak	ESL
C1-1-25	90288-0328 - Spare plate	10	Tetra Pak	ESL
c1-1-28	481343-0000 Screw	10	Tetra Pak	
c1-1-29	90450-0766 - Cyl Parts Kit	3	Tetra Pak	ESL
C1-1-3	315701-0239 - Parallel Key w. round ends	1	Tetra Pak	ESL
C1-1-35	90288-0319 - Connection Link	10	Tetra Pak	ESL
c1-1-38	1497118-0000 Spring	3	Tetra Pak	
C1-1-39	2769878 - Spud, Cap Conversion	2	Cambridge Valley	ESL
C1-1-4	90458-2938 - Bearing	3	Tetra Pak	ESL
C1-1-40	321141-0140 - Bearing bushing	12	Tetra Pak	ESL
C1-1-41	118886-0000 - Compression Spring	3	Tetra Pak	ESL
C1-1-44	2769877 - Pusher Assembly, Cap Conversion for TR/7	2	Cambridge Valley	ESL
C1-1-45	321141-0265 - Bearing bushing	4	Tetra Pak	ESL
c1-1-48	312115-0630 Screw	4	Tetra Pak	
C1-1-50	315211-0109 - Bonded Seal	4	Tetra Pak	ESL
C1-1-58	90239-0405 - Rod End	1	Tetra Pak	ESL
c1-1-68	90459-4105 Shock Absorber	1	Tetra Pak	ESL
C1-1-7	90136-0004 - Plug for Cam Roller	4	Tetra Pak	ESL
C1-2-1	90115-0134 - M10 Rod End	4	Tetra	ESL
C1-2-10	315410-0107 Lock Washer	2	Tetra Pak	
c1-2-11	481623-0000 Rubber Washer	1	Tetra Pak	
c1-2-12	253846-0002 Ringging Screw	2	Tetra Pak	
c1-2-13	253844-0002 - Bolt	2	Tetra Pak	ESL
c1-2-14	312105-0333 - Screw M8x25x0.8	10	Tetra Pak	ESL
c1-2-15	472458-0000 - Sleeve	12	Tetra Pak	
C1-2-16	315750-0124 Retaining Ring	4	Tetra Pak	
c1-2-17	270927-0000 Screw	3	Tetra Pak	
c1-2-18	1464275-0000 Spring	2	Tetra Pak	

c1-2-19	321120-0156 Bushing	4	Tetra Pak	
c1-2-2	90115-0129 - Rod Ends	6	Tetra Pak	ESL
c1-2-20	315755-0106 - Retaining Ring	50	Tetra Pak	ESL
c1-2-21	90235-0848 - Air Fitting	1	Tetra Pak	ESL
C1-2-22	90092-0052 Metering Valve	14	Tetra Pak	
c1-2-23	312902-0322 Nut	1	Tetra Pak	
C1-2-24	90032-0039 Block 4 Ways	4	Tetra Pak	
c1-2-25	435784-0003 - Eccentric Screw	2	Tetra Pak	ESL
C1-2-26	90134-0030 Sleeve for Plastic Tube	16	Tetra Pak	
C1-2-27	90287-0009 - Spring Loaded Screw	1	Tetra Pak	
c1-2-28	312105-0453 - Screw, M8x25x1.25	9	Tetra Pak	ESL
c1-2-29	90335-0031 Spring	1	Tetra Pak	ESL
c1-2-3	90347-0011 - Shock Absorber	1	Tetra Pak	ESL
c1-2-30	294464-0000 Base Plate	2	Tetra Pak	
C1-2-31	90134-0031 Sleeve for Plastic Tube	29	Tetra Pak	
c1-2-32	481872-0000 Allan Stop Bolt	8	Tetra Pak	
C1-2-33	90459-5384 - Valve G1/8"	4	Tetra Pak	ESL
c1-2-34	321141-0059 - Bushing	4	Tetra Pak	ESL
C1-2-35	481263-0001 Bushing	4	Tetra Pak	
C1-2-36	90240-0102 - Flange Bushing	6	Tetra Pak	
c1-2-37	1466554-0000 Bushing	2	Tetra Pak	
c1-2-38	312318-0447 Set Screw	1	Tetra Pak	
c1-2-42	90340-0102 Bushing	4	Tetra Pak	
c1-2-43	312105-0295 Screw	7	Tetra Pak	
c1-2-44	462581-0000 Wheels	2	Tetra Pak	
C1-2-45	315220-0143 - V-Ring	2	Tetra Pak	
c1-2-48	205438-0000 Cable Conduit	3	Tetra Pak	
C1-2-49	90459-5479 - Banjo connection, T-Ring	3	Tetra Pak	ESL
c1-2-5	472457-0000 Shaft	21	Tetra Pak	
C1-2-50	1466464-0000 - Bracket	2	Tetra Pak	ESL
C1-2-51	1052925 - Kit Module Solid Blue	3	Nordson	ESL
c1-2-53	120902-0000 Suction Cup	7	Tetra Pak	ESL
C1-2-55	90288-0333 - Connection Link	1	Tetra Pak	ESL
C1-2-56	90240-0204 - Flange Bushing	6	Tetra Pak	ESL
C1-2-59	315701-0302 Parrallel Key	2	Tetra Pak	
c1-2-6	481622-0000 Rubber Washer	5	Tetra Pak	ESL
C1-2-60	90115-0139 - Rod End	1	Tetra Pak	ESL
C1-2-61	315753-0130 Retaining Ring	3	Tetra Pak	
C1-2-62	90240-0184 - Flange Bushing	2	Tetra Pak	ESL
C1-2-66	315752-0128 Retaining Ring	1	Tetra Pak	
C1-2-67	90141-0020 Retaining Ring	8	Tetra Pak	
C1-2-69	321390-0131 Stainless Steel Ball	3	Tetra Pak	
C1-2-72	315220-0175 - V-Ring	6	Tetra Pak	ESL
C1-2-73	910363-0000 - Nut	2	Tetra Pak	ESL
C1-2-74	90115-0174 - Rod End, id=6mm	9	Tetra Pak	ESL
C1-2-75	270926-0000 Nut	11	Tetra Pak	
C1-2-78	90115-0121 - Rod End	5	Tetra Pak	ESL
c1-2-8	Fastenal/Tetra - 1L2540000A20000 - Nut	1	Fastenal/Tetra	ESL

C1-2-81	1011012 - Single Angle Nozzle (90439-0236)	5	Nordson	ESL, Tetra Cardboard Packer
c1-2-82	1015816 - Dual Angle Nozzle	8	Nordson	ESL, Tetra Cardboard Packer
C1-2-86	315220-0204 - V-Ring	17	Tetra Pak	ESL
c1-2-9	472456-0000 Infeed Chain Spring	24	Tetra Pak	
C1-3-1	90415-0326 Filter Insert	1	Tetra Pak	
C1-3-10	2502370-0000 Bushing	1	Tetra Pak	
c1-3-11	315105-0173 - Washer	4	Tetra Pak	ESL
c1-3-12	90091-0288 Seal	4	Tetra Pak	
c1-3-13	90030-0210 Reducer	2	Tetra Pak	ESL
c1-3-14	344270-0159 Bushing	2	Tetra Pak	
C1-3-15	1021164-0000 Nut	3	Tetra Pak	
C1-3-16	1497114-0000 Spring	4	Tetra Pak	
C1-3-17	90335-0054 - Tension Spring	2	Tetra Pak	ESL
C1-3-19	321130-0430 Thrust Washer	2	Tetra Pak	
c1-3-2	253844-0001 - Shoulder Bolt	1	Tetra Pak	
c1-3-20	481368-0000 Thumb Screw	2	Tetra Pak	
C1-3-21	90028-0021 Cone	10	Tetra Pak	
c1-3-22	12242-0001 Seal	4	Tetra Pak	
C1-3-23	1464444-0000 Seal Ring	4	Tetra Pak	
c1-3-24	90240-0249 - Bushing	2	Tetra Pak	ESL
C1-3-25	435647-0000 - Shaft	2	Tetra Pak	ESL
C1-3-26	312601-0320 - Nut	3	Tetra/Fastenal	ESL
C1-3-27	315115-0153 - Washer/Bushing	3	Tetra Pak	ESL
C1-3-29	435784-0001 - Eccentric Screw	4	Tetra Pak	ESL
C1-3-3	90450-0775 - Spare Part Kit	5	Tetra Pak	ESL
c1-3-30	1178449-0000 Sleeve	3	Tetra Pak	
c1-3-31	90240-0077 - Pivot Ball	2	Tetra Pak	ESL
c1-3-32	315105-0153 - Washer	7	Tetra Pak	ESL
c1-3-33	312115-0497 Screw	7	Tetra Pak	
C1-3-34	315751-0116 - Retaining Ring	10	Tetra Pak	ESL
c1-3-35	90208-0038	1	Tetra Pak	
c1-3-36	90115-0133 - Rod End	4	Tetra Pak	ESL
C1-3-37	90335-0062 - Comp. Spring	3	Tetra Pak	ESL
c1-3-38	90141-0006 Support Washer	2	Tetra Pak	
c1-3-39	90028-0022 - Cone	1	Tetra Pak	ESL
c1-3-4	90028-0001 Cone	12	Tetra Pak	
C1-3-40	90115-0156 - Rod End	2	Tetra Pak	ESL
c1-3-41	90115-0065 - Rod End, M12x1.75	3	Tetra Pak	
c1-3-42	435361-0000 - Spacer	2	Tetra Pak	ESL
c1-3-43	90091-0411 - Seal	2	Tetra Pak	ESL
c1-3-44	344270-0240 Bushing	3	Tetra Pak	
c1-3-45	960394-0000 Bushing	3	Tetra Pak	
C1-3-46	90083-0025 - Cam Roller	2	Tetra Pak	ESL
c1-3-47	1466341-0000 - Shaft	2	Tetra Pak	ESL
c1-3-48	321116-0058 - Bushing	2	Tetra Pak	ESL
c1-3-49	6438-0003 Spacer	2	Tetra Pak	
c1-3-5	1092442-0000 - Gasket	1	Tetra Pak	ESL

c1-3-50	1072864-0000 - Roller Top	2	Tetra Pak	ESL
C1-3-51	321141-0410 Bearing Bushing	3	Tetra Pak	
c1-3-52	178448-0000 Sleeve	3	Tetra Pak	
C1-3-53	1497198-0000 - Torsion Spring	1	Tetra Pak	ESL
C1-3-54	2502305-0000 - Bearing, Spring	3	Tetra Pak	ESL
C1-3-55	608-2RS1 / VP311- Bearing	13	Tetra/Lessin -	ESL
C1-3-56	90026-0005 - Insert	4	Tetra Pak	ESL
C1-3-57	318800-0104 - Handle	2	Tetra Pak	ESL
C1-3-59	90603-2408 Bearing	2	Tetra Pak	
c1-3-6	90091-0292 - Valve Teflon	2	Tetra Pak	ESL
c1-3-60	90450-0669 - Cap	2	Tetra Pak	ESL
c1-3-61	1092298-0000 - Screw Stop Anvil	4	Tetra Pak	ESL
C1-3-62	344375-0009 - Cable Shoe Ring	5	Tetra	ESL
c1-3-63	312115-0368 - Screw	2	Tetra Pak	
C1-3-64	315701-0396 - Parallel Key	6	Tetra Pak	ESL
C1-3-65	353001-0114 - End Sleeve	12	Tetra Pak	ESL
C1-3-66	315751-0109 - Retaining Ring	24	Tetra Pak	ESL
C1-3-68	90097-0017 - Flat Pin Plug	12	Tetra Pak	ESL
c1-3-7	1148523-0000 - Pin	1	Tetra Pak	
c1-3-71	3197452-0000 - Flap Guide	1	Tetra Pak	
C1-3-72	2502307-0000 - Gear	1	Tetrea Pak	ESL
C1-3-73	90091-0354 - Seal Ring 19	29	Tetra Pak	ESL
C1-3-74	315750-0116 - Retaining Ring	25	Tetra Pak	ESL
c1-3-75	1092434-0000 - Window	2	Tetra Pak	ESL
C1-3-76	90240-0262 - Flange Bushing	4	Tetra Pak	ESL
C1-3-77	90458-2718 - Torsion Spring	2	Tetra Pak	ESL
c1-3-8	315752-0117 - Retaining Ring	6	Tetra Pak	ESL
c1-3-9	90439-0241 - Elbow Conn	2	Tetra Pak	ESL
c1-4-1	1466468-0000 - Stopper	1	Tetra Pak	ESL
c1-4-10	321582-0149 - Cam Roller	2	Tetra Pak	ESL
C1-4-11	FCN20-K - Clutch Ratchet Bearing	1	Standard Bearing	ESL
c1-4-13	90458-0901 - Adjusting Bolt	2	Tetra Pak	ESL
c1-4-14	90208-0079 - Taper Collar	2	Tetra Pak	ESL
c1-4-15	90208-0081 Taper Collar	1	Tetra Pak	
c1-4-16	253113-0000 - Washer	1	Tetra Pak	ESL
c1-4-17	1021095-0001 - Chain Flight	3	Tetra Pak	ESL
c1-4-18	2534794-0000 - pin	2	Tetra Pak	ESL
c1-4-2	1466404-0000 - Stopper	1	Tetra Pak	ESL
c1-4-20	1092304-0000 - Anvil Bushing	4	Tetra Pak	ESL
c1-4-21	1466544-0000 - Chain Flight	5	Tetra Pak	ESL
c1-4-24	1466401-0000 - Slider	4	Tetra Pak	ESL
c1-4-26	1466543-0000 - Chain Flight	6	Tetra Pak	ESL
c1-4-27	90031-0301 - Battery Cell	1	Tetra Pak	
C1-4-28	321582-0290 - Cam roller	3		ESL
c1-4-29	90458-1200 - Valve	3	Tetra Pak	ESL
c1-4-3	351477-0109 - Washer	1	Tetra Pak	ESL
c1-4-30	1021095-0003 - Chain Flight	4	Tetra Pak	ESL
c1-4-4	253108-0000 Bushing	4	Tetra Pak	
c1-4-5	1021129-0000 Rod	2	Tetra Pak	

c1-4-6	315752-0144 - Retaining Ring	4	Tetra Pak	ESL
c1-4-7	90208-0120 - Taper collar	1	Tetra Pak	
c1-4-8	90208-0030 - Taper Collar	1	Tetra Pak	ESL
c1-4-9	1466541-0000 - Stopper	2	Tetra Pak	ESL
c1-5-1	90239-0847 - Cylinder	3	Tetra Pak	ESL
c1-5-10	90134-0003 - Bushing	8	Tetra Pak	ESL
c1-5-11	1178066-0000 - Cylinder	3	Tetra Pak	ESL
c1-5-12	342716-0203 - Reducer (6-8)	3	Tetra Pak	
c1-5-13	90030-0162 Connector Straight	4	Tetra Pak	
c1-5-14	90087-0019 Plug Stainless	4	Tetra Pak	
c1-5-15	90137-0005 - Air Fitting	4	Tetra Pak	ESL
c1-5-17	90042-0221 - Solenoid Valve	8	Tetra Pak	ESL
C1-5-18	90187-0097 Throttle Valve	2	Tetra Pak	
c1-5-19	342722-0197 - Air Fitting	5	Tetra Pak	ESL
c1-5-2	1178065-0000 - Cylinder	3	Tetra Pak	ESL
c1-5-20	90239-0846 - Cylinder	1	Tetra Pak	ESL
c1-5-21	342930-0113 - Elbow	2	Tetra Pak	ESL
c1-5-24	1092297-0000 - Clevis, Anvil Cyl	1	Tetra Pak	ESL
c1-5-28	90239-0768 - Double Acting Cyl	4	Tetra Pak	ESL
c1-5-3	90235-0288 - Throttle Check Valve	9	Tetra Pak	ESL
c1-5-31	90347-0178 - Shock Absorber	4	Tetra Pak	
c1-5-32	90115-0130 - Rod End (m12x1.75)	3	Tetra Pak	ESL
c1-5-35	481342-0000 - Carrier	4	Tetra Pak	ESL
c1-5-36	446773-0000 - Bracket	1	Tetra Pak	
C1-5-37	1464154-0000 - Rubber Bellows	2	Tetra Pak	ESL
C1-5-39	481603-0000 - Spring Bracket	3	Tetra Pak	ESL
c1-5-4	90326-0306 Compression Fitting	3	Tetra Pak	ESL
C1-5-40	910332-0000 - Shaft	1	Tetra Pak	ESL
c1-5-5	90055-0118 - Elbow, Tail	5	Tetra Pak	
c1-5-6	90134-0040 Bushing Valve	16	Tetra Pak	
c1-5-7	90030-0076 Conn T-Pipe	4	Tetra Pak	
c1-5-8	90042-0215 - Solenoid Valve	7	Tetra Pak	
c1-5-9	90239-0829 - Cylinder	1	Tetra Pak	ESL
c1-6-1	90232-0128 - Sensor	2	Tetra Pak	ESL
c1-6-10	90044-0310 - Safety Key	5	Tetra Pak	ESL
C1-6-12	90458-2621 - Handle	2	Tetra Pak	ESL
c1-6-13	3068435-0101 - Photocell Sensor	2	Tetra Pak	ESL
c1-6-14	1092517-0000 - Reflector	4	Tetra Pak	
c1-6-16	90232-0127 - Sensor	2	Tetra Pak	ESL
c1-6-17	2531230-0000 - Bracket	1	Tetra Pak	ESL
c1-6-18	90606-9231 - Suction Cup	3	Tetra Pak	ESL
c1-6-19	1497119-0000 - Belt	2	Tetra Pak	ESL
c1-6-20	315753-0122 - Retaining Ring	6	Tetra Pak	ESL
c1-6-21	90604-2418 - Ball bearing	6	Tetra Pak	ESL
c1-6-4	90459-1194 - Safety Switch	5	Tetra Pak	ESL
C1-6-5	90606-9593 - tetra sensor	2	Tetra Pak	ESL
c1-6-6	90457-0092 - Safety Relay	1	Tetra Pak	ESL
c1-6-7	90232-0103 - Sensor	1	Tetra Pak	ESL
c1-6-9	Tetra - 90119-0072 - Safety Relay	3	Tetra Pak	ESL

c1-7-11	1124848-0000 - Guide Stud	2	Tetra Pak	ESL
c1-7-13	90326-0012 - Protective Cover	4	Tetra Pak	
c1-7-15	472540-0000 - Feeder Chain	2	Tetra Pak	ESL
c1-7-16	2531231-0000 - Bracket	1	Tetra Pak	ESL
c1-7-17	472541-0000 - Feeder Chain	2	Tetra Pak	ESL
c1-7-18	311103-0238 - Parallel Pin	4	Tetra Pak	
c1-7-19	90335-0251 - Tension Spring	5	Tetra Pak	
C1-7-2	90240-0015 - Plain Brg, Self Adj	2	Tetra Pak	
c1-7-20	90458-1194 - Valve	3	Tetra Pak	ESL
c1-7-21	2502371-0000 - Belt	2	Tetra Pak	ESL
c1-7-22	90459-0050 - Sensor, IN8503	4	Tetra Pak	
c1-7-23	90355-0106 - Flex Coupling	3	Tetra Pak	
c1-7-3	344224-0201 - Ball Bearing	2	Tetra Pak	ESL
c1-7-7	90326-0020 - Socket	5	Tetra Pak	
c1-8-1	1104942-0000 Carton Hold Down	3	Tetra Pak	ESL
c1-8-10	90239-0445 - Seal Kit	3	Tetra Pak	
c1-8-11	90239-0442 - Seal Kit	2	Tetra Pak	
C1-8-12	1113403-0000 - Shim	1	Tetra Pak	ESL
c1-8-13	1113404-0000 - Shim	5	Tetra Pak	ESL
c1-8-14	1113405-0000 - Shim	2	Tetra Pak	ESL
c1-8-15	1113406-0000 - Shim	6	Tetra Pak	ESL
C1-8-17	3190765-0000 - Diaphragm	5	Tetra Pak	ESL
c1-8-18	1102090-0000 - Clamp Ring	6	Tetra Pak	
c1-8-19	446787-0000 - Hub	1	Tetra Pak	
c1-8-2	910213-0000 - Infeed Bracket	2	Tetra Pak	ESL
c1-8-20	344301-0137 - Thermocouple	5	Tetra Pak	ESL
c1-8-21	90450-0792 - Cyl, Parts Kit	1	Tetra Pak	
c1-8-22	910696-0000	2	Tetra Pak	
c1-8-3	472545-0000 - Infeed Chain Flights	12	Tetra Pak	ESL
c1-8-4	90417-0167 - Timing Belt	2	Tetra Pak	ESL
c1-8-5	90172-0030 - Sonic Weld Generator	1	Tetra Pak	ESL
c1-8-6	318219-0389 - Master Link	32	Tetra Pak	
c1-8-7	1466255-0000 - Bracket	2	Tetra Pak	ESL
c1-8-8	288231-0000 - Cock Handle	3	Tetra Pak	
c1-8-9	288232-0000 - Cock Handle	1	Tetra Pak	
c1-9-1	446239-0000 - Gasket	6	Tetra Pak	ESL
C1-9-10	1178046-0000 Air Cyl/Horn	2	Tetra Pak	
c1-9-11	90424-0061 - Spray Nozzle	1	Tetra Pak	ESL
c1-9-12	90239-0786 - Double Acting Cyl	3		
c1-9-13	90113-0069 - Pressure Regulator	2	Tetra Pak	ESL
c1-9-14	471920-0000 - Roll	1	Tetra Pak	
c1-9-15	90240-0150 - Bushing	2	Tetra Pak	ESL
c1-9-16	90450-0383 - Air Cylinder	2	Tetra Pak	ESL
c1-9-2	90220-0034 - Thermo Cable	1	Tetra Pak	ESL
C1-9-3	90243-0410 Flow Meter	1	Tetra Pak	
c1-9-4	1178051-0000 - Shaft	4	Tetra Pak	
c1-9-5	90604-4765 - Cylinder	3	Tetra Pak	
c1-9-6	90458-1609 - Cylinder	1	Tetra Pak	
c1-9-7	254071-0013 - Lock Handle	2	Tetra Pak	

c1-9-9	90110-0095 - Connector, Plug	4	Tetra Pak	ESL
Green-North-4-D4	090.255841 - O-Ring	40	RMH	ESL
Green-North-5-B3	094.41501 - Drive Spool	2	RMH	ESL
Green-North-5-C2	090.2002 Shaft Key	1	RMH	ESL
Green-North-5-G-1	48923272 - Belt for conveyor ESL	1	Intralox	ESL
Green-North-5-G-2	48923274 - Belt for conveyor ESL	1	Intralox	ESL
Green-North-5-G-3	48923270 - Belt for conveyor ESL	1	Intralox	ESL
Green-North-5-I	ST2S0494PCCRSS01ST - Belt/Chain Supertight Plain Chain, 4.94”	3	RMH	ESL
Green-North-5-Top	90450-0181 - Cylinder, Shuttle	1	Tetra Pak	ESL
Green-North-5-Top	90450-0369 - Shuttle Cylinder	1	Tetra Pak	ESL
No Location	254417-0000 - Nut	4	Tetra Pak	ESL
No Location	463197-0000 - Bolt	3	Tetra Pak	ESL
No Location	481321-0001 - Piston rod extension	3	Tetra Pak	ESL
No Location	481699-0000 - Piston rod head	2	Tetra Pak	ESL
No Location	90091-0305 - Seal	6	Tetra Pak	ESL
No Location	90115-0027 - Rod End	1	Tetra Pak	ESL
No Location	90115-0135 - Rod End	1	Tetra Pak	ESL
No Location	90115-0150 - Rod End	4	Tetra Pak	ESL
No Location	90115-0181 - Rod End	2	Tetra Pak	ESL
No Location	90115-0182 - Rod End	2	Tetra Pak	ESL
No Location	90239-0748 - Cylinder	2	Tetra Pak	ESL
No Location	90458-2960 - Elbow Pipe Joint	5	Tetra Pak	ESL
Oven Room	90606-8084 - Vacuum Pump	1	Tetra Pak	ESL
No Location	IC694MDL742 - GE-Fanuc Output Module	2	Tetra/Crescent	ESL
No Location	90239-0344	2	Tetra Pak	esl