

VINYL WELDERS

(3) U-R-B-A-N 4-Head Vinyl Welding Machines, Model AK.S 4030, 220V, 50/60HZ, 12, KW, S/N C96155, C97155 and C93-104.

(2) Sampson 2-Head Vinyl Welding Machines, Model W2000, S/N 92198 and 89250.

U-R-B-A-N Spartec 2-Head Vinyl Welder, Model AK5-4010, S/N 5677, 220V, 60 HZ, 6.4 KW.

Actual Automatic Profile Vinyl Welder, Model A-400-SE, S/N M-4822.

Spartec Single Head Vinyl Welder, Model SV30, S/N 3018.

(53) Mitre Die Sets for Vinyl Welders.

CUT-TO LENGTH SAW LINES

(5) GF Technologies Length-OPT Linear Positioners, (2) with Sampson Dual Mitre Saw, Model MN14, S/N 92197, S/N 96495 and 92 with Pistorius Dual Mitre Saws, Model MN-300/EX, S/N 0224613, 0218030; & (1) with Pistorius Cut-off Saw, Model SC12P, S/N 245259.

Total Positioning System Cut-To Length System with Pistorius Dual Mitre Saw, Model M-30/EX, S/N 0235258.

R & S Vinyl Products - Clarion, PA
AUCTION: Thurs., March 15 at 10:00 a.m.



(3) URBAN 4-Head Vinyl Welders

(2) Sampson & (1) Spartec 2-Head Vinyl Welders

**HARRY
DAVIS
& COMPANY**

1725 Boulevard of the Allies
Pittsburgh, PA 15219

(800) 775-2289

www.harrydavis.com

Fax: (412) 765-0910

WINDOW & DOOR MANUFACTURER

R & S Vinyl Products - Clarion, PA
AUCTION: Thurs., March 15 at 10:00 a.m.



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VINYL WINDOW MANUFACTURING PLANT

R & S Vinyl Products, Inc. - Clarion, PA
THURSDAY, MARCH 15 at 10 a.m.



(8) URBAN, Sampson & other Vinyl Welders - Billco Glass Cutting & Washing Equipment - Saw & Drill Lines - MORE!

HARRY DAVIS & CO. - www.harrydavis.com - (800) 775-2289

auCTION news

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Window & Door Manufacturer - R&S Vinyl Products

AUCTION: Thursday, March 15 at 10 a.m. - Clarion, PA

FOR YOUR INFORMATION...

WHO:

R&S Vinyl Products, Inc.

WHAT:

A Harry Davis & Company public auction sale of Vinyl Window and Door manufacturing and general plant equipment, material inventory and vehicles.

WHEN:

THURSDAY, MARCH 15, 2007 at 10 am

WHERE:

200 Grand Ave., Clarion, PA 16214

Directions: I-80 to exit 62 (Clarion) go towards Clarion on Rt. 68 north to right on Wood St. past Clarion University to stop sign at Grand Ave. turn right on Grand Ave. continue short distance to plant on right. Watch for Auction Arrows.

INSPECTION:

March 14 or by appointment, contact auctioneer at (800) 775-2289.

TERMS:

10% BUYER'S PREMIUM APPLIES TO ALL SALES

Full payment day of sale in guaranteed or certified U.S FUNDS. Company check accepted with letter of approval from your bank. Direct wire transfers to the account of Harry Davis & Company accepted ONLY with prior arrangement. You are urged to inspect before the sale. Removal of items by insured riggers only. Although information has been obtained from reliable sources, the Auctioneer makes no warranty or guarantee, express or implied as to the accuracy of information in this brochure. Additional terms to be announced at the sale. Martin I. Davis Auctioneer AU1458L; Stanford G. Davis AU3301-L

ONLINE BIDDING will be available through Bidspotter. See terms and details at www.harrydavis.com



Billco CNC Glass Cutting Table
Yale 11,000 lb. & other Forklifts
NEW Materials Inventory

Catalog & Online Bidding at
www.harrydavis.com

AUCTION: R & S Vinyl Products, Inc. - Clarion, PA - Thursday, March 15 at 10 a.m.

WINDOW & DOOR MANUFACTURING EQUIPMENT

CUT-OFF SAWS

- (5) Sampson Cut-Off Saws, Model SC12, S/N 92196, 6459, 6343, 6344 and 87559.
- (2) Sampson Dual Mitre Saws, Model 96494 and 91151 with Feed Tables.
- (3) Dual Mitre Saws with Feed Tables.
- (3) Cut-Off Saws – (1) with Feed Table.
- Pertic Cut-Off Saw, Model Univer, S/N 965143.

NOTCH SAWS

- (4) Joseph Machine Notch Saws, Model N54590, S/N 340-03-1099, 340-01-1099, 340-02-1099, 340-12-1099.
- Joseph Machine Notch Saw, Type NS4590, Model 71047008, S/N 198-6-697.

WELD BEAD CLEANING MACHINES

- (3) U-R-B-A-N Weld Bead Cleaner, Model SV300/3P, S/N 31501, C99426 and 3159.

CORNER CLEANING MACHINES

- (2) U-R-B-A-N Corner Cleaners, Model SV330, S/N C98701, C98702.

ADDITIONAL CORNER CLEANERS & CUTTERS

- Wegoma Corner Cleaner, Model KF-226, S/N 95860.
- (2) Wegoma Corner Cleaners, Model AKF106, S/N 106256 and 10627070.
- Sampson Corner Machine, Model CM-500, S/N 90294.
- Edinburgh Corner Cleaner.
- Wegoma Corner Cleaner, Model F106, S/N 1060195.
- Wegoma Pneumatic Angle Cutter, Model GL147P, S/N 910793.

ROUTER STATIONS - DRILLING & NOTCHING

- (3) Lowell Tilting Router Stations with Bridgewood Dust Collectors, Model BW015A.
- (15) Lowell Hydraulic Drilling and Notching Stations with Dies for Weep Hole, Sill, Header and Others with 5 hp Hydraulic Pump System with Tank.
- (3) Lowell Hydraulic Notching Stations with Dies and Continental 5 hp Hydraulic Pump System with Tank.
- (9) Lowell Hydraulic Notching Stations with Dies and Continental 5 hp Hydraulic Pump System with Tank.
- (5) Lowell Hydraulic Notching Stations with Dies and Continental 5 hp Hydraulic Pump System with Tank.
- ADDITIONAL NOTCHING & DRILLING EQUIPMENT:** Lowell Pneumatic Drill Station with Die; (2) Comp Air Drill Stations; Lowell Pneumatic Mitre Cut Station; (2) Drill and Mitre Cutters; Lowell Pneumatic Corner Cleaner, S/N DP-407, (5) Bench Mounted Pneumatic Punch Stations and (2) Delta Mitre Saws.

GLASS WASHER & DRYER

- Billco Flat Glass Washing and Drying Machine, Model 684-8 Work Horse, S/N 9856.

CNC GLASS CUTTING TABLE

- Billco Series 500 CNC Glass Cutting Table, S/N 96117 with Optimizer System and GE Fanuc Series O-M Controls.
- (7) Billco Glass Storage Racks and NU-STAN Power Pusher.
- Fletcher Glass Cutter, Model F3000.



(2) URBAN Model SV-330 Corner Cleaners



(5) Joseph Notching Saws



Billco Model 684-8 Flat Glass Washing & Drying Machine



Billco CNC Glass Cutting Table



Wegoma Angle Cutter



Glass Lamination System with 84" x 84" Table



(3) Lowell Tilting Router Stations



(15) Lowell Drilling and Notching Stations



(4) Forklifts including Yale 11,000# above



(4) G.D., I.R. & Quincy Air Compressors



Office Furniture & Equipment and Much More!



NEW INVENTORY: Glass, Vinyl Slider Rails, Hardware, Finished Goods



(2) 1997 International Delivery Trucks
1998 Pontiac Minivan
Machine Shop Equip.
Liberty & Kalamazoo Pallet Wrappers

NEW MATERIAL INVENTORY

- (610) Pcs. 72" x 84" Glass Sheets.
- Over 40,000 lineal feet Vinyl Slider Rails, Lock Brass, Keeper Rails, Casement Window, Double Hung Window, Pull Rail and Other.
- (31) 600 ft. Rolls Fiberglass Screen Material, 1,000's ft. Allmetal Bayform, Aluminum Screen Frame Material, Stop Corners and Spline.
- HARDWARE:** Patio Door Hardware, Double Hung Window Hardware, Casement Window Hardware and Slider Window Hardware; Assorted General Hardware Items; Sealing Tapes, Silicone Glaze, Stretch Wrap and More.
- FINISHED GOODS:** (60) Double Hung Windows, (48) Patio Door Screens, (3) Patio Doors, Large Quantity Work In Process and Window Frame Components.

OFFICE FURNITURE & EQUIPMENT

- OFFICES:** Savin Copier, Dell and Other P/C's, Desks, File Cabinets, Roll Top Desk, Conference Table with Chairs, Leather Chairs, Side Table, Panasonic Printing Plotter Board with Printer.

GLASS LAMINATOR SYSTEM

- 84" x 84" Glass Lamination Table with 36" x 84" Infeed Table, (2) Clamp Stations, 48" x 60" Blower Table, 48" x 72" Outfeed Table, Lafond Spacer Dispenser and Graco Therm-O-Flow Pump System.
- Graco Bulldog Pump and (3) Graco President Pumps.
- (8) Glass Lamination Racks.

ARGON INJECTION SYSTEM

- 10-Station Argon Injection System with Rack.

WINDOW ASSEMBLY RACKS

- (2) 48 ft. Rear Fabrication Window Assembly Racks.
- (2) 48 ft.; (2) 12 ft. and (1) 24 ft. Window Assembly Racks.

AIR COMPRESSORS & DRYERS

- (2) Gardner Denver 30 hp Electra Screw Air Compressors with Tanks.
- Knox Air Refrigerated Air Dryer, Model PR100.
- Gardner Denver Refrigerated Air Dryer, Model 7000062.
- Quincy Screw Air Compressor and Ingersoll Rand Air Compressor.

WOODWORKING EQUIPMENT

- Grizzly 10" Table Saw, Model G1023.
- Grizzly 6" Jointer, Model G1182.
- Grizzly Single Spindle Shaper, Model YMS-01A.
- Delta 14" Band Saw and Rockwell Delta Radial Saw.

MATERIAL HANDLING

- Yale 11,000 lb. Capacity Sit-Down Propane Forklift, Model GLP110MUNGBE095, S/N C813D01518W, 185" Max. Lift, Side Shift, Solid Tires.
- Yale 6,000 lb. Capacity Sit-Down Propane Forklift, Model GLP06TFNUAE087, S/N N856733, 187" Max. Lift and Side Shift.
- Toyota 4,000 lb. Capacity Sit-Down Propane Forklift, Model 40-3FG20, S/N 403FG25-20814, 145" Max. Lift.
- Clark 4,450 lb. Capacity Sit-Down Electric Forklift, Model EC500-50F, S/N EC355-270-3906-FA578, 188" Max. Lift, 48 Volt Battery with Charger.
- Crown 8,000 lb. Capacity Electric Pallet Jack, Model DW3520-80, S/N 6A130384 with 13 ft. Forks.
- Additional Items:** 2-Wheel Dollies, Carts and 5-Sections Pallet Racking.

PALLET WRAPPERS

- Liberty Series 500 Pallet Wrapper, S/N 08-94-2490 with Allen Bradley SLC 150 PLC Controls.
- Kalamazoo Pallet Wrapper with Mitsubishi PLC Controls, Model 993.

MACHINE SHOP & GENERAL PLANT

- MACHINE SHOP:** Clausing Lathe with 3-Jaw Chuck, Millermatic 185 Welder, Sajo Milling Machine with Bridgeport Head, Mighty Freeport Surface Grinder, Burning Cart with Torch and Regulator, (2) Double End Grinders, Exide 24 Volt Battery Charger, Portable Tool Box, (2) Pedestal Drill Presses, Milwaukee Chop Saw, Workbench with Vise, Hand Tools and Parts Shelving.
- SHOP EQUIPMENT:** Router, Glue Clamps, Cordless Drills, Circular Saws, Side Cutters, Hammers, Tape Rules, Heat Guns, Pneumatic Screw Drivers & More!
- GENERAL PLANT:** (10) Air Hose Reels, (2) Portable Stairs, (6) Pedestal Fans, (3) Exhaust Fans, Banding Carts, Fiberglass Ladders, Shop Vacs, Storage Cabinets, Snow Blower, Pressure Washer, Aluminum Extension Ladders, Rag Cans, Propane Storage Tank Cage and More.

DELIVERY TRUCKS & VAN

- 1997 International Delivery Truck with DT466 Diesel Engine and 18 ft. Body.
- Additional 1997 International Delivery Truck.
- 1998 Pontiac Trans Sport Van, VIN #1GMDX03EXWD285969.