

**LeNature's, Phoenix, AZ**

**INJECTION MOLDING MACHINES**

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**Machine #1** -- Husky Hyelectric PET two-stage injection molding machine; 2005; model H500PET; s/n 3040650; 500 ton; 5770g shot size; 2912 operating hours; injection unit model P120/130 E140; 300 hp; 1925mm max daylight; 1340mm max stroke; 1020mm x 1120mm distance between tiebars; 120kw injection heat; 94kw mold heat; hydromechanical clamp unit; platen size 54"x 42"; tie bar spacing 44"/40.5"; Husky side entry model SP300 robot; 1500mm z-axis stroke; kg max payload; 90 deg rotation c-axis; 40kg CoolPik max payload; Becker vacuum pump; model VTLF 250; 5.5/6.4 kw; Beckhoff Polaris controls; model CP7011-1002-0010; 12" touchscreen; CP-Link interface; Husky hot runner system; melt temp 280 deg C; mold temp 5 deg C;

Husky 128 cavity mold; model 128SP-GEN3.5; s/n 314096; 314099; 314099 end of arm tooling; 1,094,488 cycles on tooling; Unisorb model Quantum IM-81 leveling mounts; 79,850# total machine weight; (5) 50 liter nitrogen cylinders for hydraulic accumulator; Plastrac Auto-Disc flood-fed type low-height precision synchronous blender; Crizaf belt conveyor; 45.5"x 83"; Han-Tek belt conveyor; 17" x 3'6"/11'7" white PVC cleated belt conveyor; portable; Han-Tek belt conveyor; 20"x 138"; reversible; with 3-pneumatic gates and 1-reject gate; elevated; portable; Allen Bradley Microview cycle counter

Thermal Care cooling water circulation unit; model PD25; s/n 04385010502; with 25 hp centrifugal pump and Rosedale filter; with valves, piping

Piovan Plastics Technologies hopper/dehumidifier; model D629 dehumidifying dryer; s/n ODS1069; 1600-2000 cubic meter/hour average flow rate; 39,000 kcal/hour maximum cooling power; 152kw; air dryer model H96; 96kw; Vacuum unit; model F416/2; s/n 1PET1065; 11kw motor; with CF3 filter; hopper model TN7000/PET C100; s/n MB66; 7000 liter capacity; 304SS construction; insulated; on load cells; 74.8" x 129.5" with 42" cone; 32" diameter cyclone; process filter; regeneration filter

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**Machine #2** -- Husky Hyelectric PET two-stage injection molding machine; 2005; model H500PET; s/n 3040651; 500 ton; 5770g shot size; 1177 operating hours; injection unit model P120/140 E140 (30:1); 350 hp; 1925mm max daylight; 1340mm max stroke; 1020mm x 1120mm distance between tie bars; 120kw injection heat; 94kw mold heat; hydromechanical clamp unit; platen size 54"x 42"; tie bar spacing 44"/40.5"; Husky side entry model SP300 robot; 1500mm z-axis stroke; kg max payload; 90 deg rotation c-axis; 40kg CoolPik max payload; Becker vacuum pump; model VTLF 250; 5.5/6.4 kw; Beckhoff Polaris controls; model CP7011-1002-0010; 12" touchscreen; CP-Link interface; Husky hot runner system; melt temp 280 deg C; mold temp 5 deg C;

Husky 128 cavity mold; model 128SP-GEN3.5; s/n 312637; 314628; 314628 end of arm tooling; 38,992 cycles on tooling; Unisorb model Quantum IM-81 leveling mounts; 79,850# total machine weight; (5) 50 liter nitrogen cylinders for hydraulic accumulator; Plastrac Auto-Disc flood-fed type low-height precision synchronous blender; Crizaf belt conveyor; 45.5"x 83"; Han-Tek belt conveyor; 17" x 3'6"/11'7" white PVC cleated belt conveyor; portable; Han-Tek belt conveyor; 20"x 138"; reversible; with 3-pneumatic gates and 1-reject gate; elevated; portable; Allen Bradley Microview cycle counter

Thermal Care cooling water circulation unit; model PD25; s/n 04386010502; with 25 hp centrifugal pump and Rosedale filter; with valves, piping

Piovan Plastics Technologies hopper/dehumidifier; model D629 dehumidifying dryer; s/n ODS1070; 1600-2000 cubic meter/hour average flow rate; 39,000 kcal/hour maximum cooling power; 152kw; air dryer model H96; 96kw; Vacuum unit; model F416/2; s/n 1PET1062; 11kw motor; with CF3 filter; hopper model TN7000/PET C100; s/n MB65; 7000 liter capacity; 304SS construction; insulated; on load cells; 74.8" x 129.5" with 42" cone; 32" diameter cyclone; process filter; regeneration filter

3

**Machine #3** – Husky Hyelectric PET two-stage injection molding machine; 2005; model H500PET; s/n 3040652; 500 ton; 5770g shot size; 1208 operating hours; injection unit model P120/140 E140 (30:1); 350 hp; 1925mm max daylight; 1340mm max stroke; 1020mm x 1120mm distance between tie bars; 120kw injection heat; 94kw mold heat; hydromechanical clamp unit; platen size 54"x 42"; tie bar spacing 44"/ 40.5"; Husky side entry model SP300 robot; 1500mm z-axis stroke; kg max payload; 90 deg rotation c-axis; 40kg CoolPik max payload; Becker vacuum pump; model VTLF 250; 5.5/6.4 kw; Beckhoff Polaris controls; model CP7011-1002-0010; 12" touchscreen; CP-Link interface; Husky hot runner system; melt temp 280 deg C; mold temp 5 deg C;

Husky 128 cavity mold; model 128-GEN3.5; s/n 314097; 314097; 314097 end of arm tooling; 132,829 cycles on tooling; Unisorb model Quantum IM-81 leveling mounts; 79,850# total machine weight; (5) 50 liter nitrogen cylinders for hydraulic accumulator; Crizaf belt conveyor; 45.5"x 83"; Han-Tek belt conveyor; 17" x 3'6"/11'7" white PVC cleated belt conveyor; portable; Han-Tek belt conveyor; 20"x 138"; reversible; with 3-pneumatic gates and 1-reject gate; elevated; portable; Allen Bradley Microview cycle counter

Thermal Care cooling water circulation unit; model PD25; s/n 04384010502; with 25 hp centrifugal pump and Rosedale filter; with valves, piping

Piovan Plastics Technologies hopper/dehumidifier; model D629 dehumidifying dryer; s/n ODS1071; 1600-2000 cubic meter/hour average flow rate; 39,000 kcal/hour maximum cooling power; 152kw; air dryer model H96; Vacuum unit; model F416/2; s/n 1PET1058; 11kw motor; with CF3 filter; hopper model TN7000/PET C100; s/n MB63; 7000 liter capacity; 304SS construction; insulated; on load cells; 74.8" x 129.5" with 42" cone; 32" diameter cyclone; process filter; regeneration filter

4	<p><b>Machine #4</b> -- Husky Hyelectric PET two-stage injection molding machine; 2005; model H500PET; s/n 3026075; 500 ton; 5770g shot size; 4267 operating hours; injection unit model P120/130 E140; 300 hp; 1925mm max daylight; 1340mm max stroke; 1020mm x 1120mm distance between tie bars; 120kw injection heat; 94kw mold heat; hydromechanical clamp unit; platen size 54"x 42"; tie bar spacing 44"/40.5"; Husky side entry model SP300 robot; 1500mm z-axis stroke; kg max payload; 90 deg rotation c-axis; 40kg CoolPik max payload; Becker vacuum pump; model VTFLF 250; 5.5/6.4 kw; Beckhoff Polaris controls; model CP7011-1002-0010; 12" touchscreen; CP-Link interface; Husky hot runner system; melt temp 280 deg C; mold temp 5 deg C;</p> <p>Husky 128 cavity mold; model 128SP-GEN3.5; s/n 314098; 312637; 312637 end of arm tooling; 1,096,571 cycles on tooling; Unisorb model Quantum IM-81 leveling mounts; 79,850# total machine weight; (5) 50 liter nitrogen cylinders for hydraulic accumulator; Plastrac Auto-Disc flood-fed type low-height precision synchronous blender; Crizaf belt conveyor; 45.5"x 83"; Han-Tek belt conveyor; 17" x 3'6"/11'7" white PVC cleated belt conveyor; portable; Han-Tek belt conveyor; 20"x 138"; reversible; with 3-pneumatic gates and 1-reject gate; elevated; portable; Allen Bradley Microview cycle counter</p> <p>Thermal Care cooling water circulation unit; model PD25; s/n 04382010502; with 25 hp centrifugal pump and Rosedale filter; with valves, piping</p> <p>Piovan Plastics Technologies hopper/dehumidifier; model D629 dehumidifying dryer; s/n ODS1072; 1600-2000 cubic meter/hour average flow rate; 39,000 kcal/hour maximum cooling power; 152kw; air dryer model H96; 96kw; Vacuum unit; model F416/2; s/n 1PET1064; 11kw motor; with CF3 filter; hopper model TN7000/PET C100; s/n MB67; 7000 liter capacity; 304SS construction; insulated; on load cells; 74.8" x 129.5" with 42" cone; 32" diameter cyclone; process filter; regeneration filter</p>
5	<p><b>Machine #5</b> -- Husky Hyelectric PET two-stage injection molding machine; 2005; model H500PET; s/n 3040653; 500 ton; 5770g shot size; 1069 operating hours; injection unit model P120/130 E140; 300 hp; 1925mm max daylight; 1340mm max stroke; 1020mm x 1120mm distance between tie bars; 120kw injection heat; 94kw mold heat; hydromechanical clamp unit; platen size 54"x 42"; tie bar spacing 44"/40.5"; Husky side entry model SP300 robot; 1500mm z-axis stroke; kg max payload; 90 deg rotation c-axis; 40kg CoolPik max payload; Becker vacuum pump; model VTFLF 250; 5.5/6.4 kw; Beckhoff Polaris controls; model CP7011-1002-0010; 12" touchscreen; CP-Link interface; Husky hot runner system; melt temp 280 deg C; mold temp 5 deg C;</p>

	<p>Husky 128 cavity mold; model 128SP-GEN3.5; s/n 314099; 314615; 314615 end of arm tooling; 152,297 cycles on tooling; Unisorb model Quantum IM-81 leveling mounts; 79,850# total machine weight; (5) 50 liter nitrogen cylinders for hydraulic accumulator; Plastrac Auto-Disc flood-fed type low-height precision synchronous blender; Crizaf belt conveyor; 45.5"x 83"; Han-Tek belt conveyor; 17" x 3'6"/11'7" white PVC cleated belt conveyor; portable; Han-Tek belt conveyor; 20"x 138"; reversible; with 3-pneumatic gates and 1-reject gate; elevated; portable; Allen Bradley Microview cycle counter</p> <p>Thermal Care cooling water circulation unit; model PD25; s/n 04383010502; with 25 hp centrifugal pump and Rosedale filter; with valves, piping</p> <p>Piovan Plastics Technologies hopper/dehumidifier; model D629 dehumidifying dryer; s/n ODS1073; 1600-2000 cubic meter/hour average flow rate; 39,000 kcal/hour maximum cooling power; 152kw; air dryer model H96; 96kw; s/n 1PET1055; Vacuum unit; model F416/2; s/n 1PET1063; 11kw motor; with CF3 filter; hopper model TN7000/PET C100; s/n MB64; 7000 liter capacity; 304SS construction; insulated; on load cells; 74.8" x 129.5" with 42" cone; 32" diameter cyclone; process filter; regeneration filter</p>
6	<p>Spare Husky mold; model 128-GEN3.5; s/n 314096; 128 cavity; 121,171 cycles; Spare Husky mold; model 128SP-GEN3.5; s/n 314609; 128 cavity; 19,009 cycles; Spare Husky mold; model 128SP-GEN3.5; s/n 314620; 128 cavity; 1,665 cycles; Spare Husky mold; model 128-GEN3.5; s/n 314098; 128 cavity; 2,311 cycles; Spare Husky end of arm tooling part picker; s/n 314096; Spare Husky end of arm tooling part picker; s/n 314609; Spare Husky end of arm tooling part picker; s/n 314098; Spare Husky end of arm tooling part picker; s/n 314620; Spare Husky parts including (3) neck rings; (2) socket head cap screws; (3) cold half lift bars; (14) flat washers; (1) air picker; filter assembly</p>
<b>LINE 1 – BLOW MOLD, FILLING, &amp; PACKAGING</b>	
7	<p>(2) M. Tanner Model KPT- 4112 Hydraulic Dump Hopper Stations, (Max. Capacity 540 kg), with 62" L x 49" Deep Opening; Including S/S Bins, Type SBT2213, Code 1'061'264 and 1'061'265; 117" H Elevated Conveyors, Type HFT-5030, Code 1'061'264 and 1'061'265; Belt Conveyors, &amp; (2) 14' L Pre-Form Bottle Sorting Sections.</p>
8	<p>2004 Krones Contiform H20 Pre-Form Blow Molder, S/N 787-059 – Complete with 20-Cavity, Equipped with 20 oz. Capacity Molds, (Rated at 48,000 Bottles Per Hour), Uninstalled 8oz. Mold Set in Storage Cabinet, PLC Controls w/ Power Panel 15 Display; (2) Single Temperierteknik Chillers, Type ST01-14-80-DS, S/N 043289 and Type ST01-72-60-D4, S/N 043288 and GWK Logotherm Chiller, Type TECOWI, S/N 203010-01.</p>
9	<p>2000 Krones Contiform H24 Pre-Form Blow Molder, S/N 787-058 – Complete with 24-Cavity Molds – Equipped with 20 oz. Molds, 48,000 Bottles Per Hour, Uninstalled 8 oz. Mold Set in Storage Cabinet, PLC Controls w/ Power Panel 15 Display; (2) Single Temperierteknik Chillers, Type #ST01-144-60-05, S/N 043287 and Type ST01-1-72-60-D4, S/N 043286 and GWK Logotherm Chiller, Type TECOWI, S/N 2029301-04.</p>

10	Line 1 Computer System Complete with Power X HP Computer System, 20" Flat Screen Monitor and Printer.
11	Lanfranchi S/S Bottle Bin Storage System, 14'8" x 13' x 9' H, Project #C-14449A – Complete with Blowers, In-feed and Out-feed S/S Inclined Conveyor Systems; 2005 Lanfranchi S/S Bottle Unscrambler, Model LISTD20-22, S/N 14449A-1048-0S, 10' W x 8'11" H S/S Elevated Feed Hopper/Conveyor with PLC Controls including B & R Touch-Pad Display.
12	Krones Volumetric 84-Head Rotary Mono-Block Style Filler, Type VODM-PET-2.520-84-94, S/N K-124-701, Complete with 24-Head Capper and On-Board 84-Station Rotary Rinser, Type 2520-84-94, S/N K563-540 (Variojet), Full Enclosure, with CCM65 Top Mounted Filtration System, Rinse Tank with Pump, and PLC Controls with Display
13	Sidel 12'5" H Aidlin All S/S Cap Feeder/Hopper, Model C/F2024, S/N C04-36-0395.
14	Krones Checkmat Bottle Inspection System with Touchpad Display.
15	Krones Skid-Mounted 2-Tank Filler Blending System, S/N 539-174 – Equipped with Vacuum Chamber, (1) Borneman Positive Displacement Pumps, Type SLH125-23K1, (2) Philpp Hige Type Hygia NA-III/3 BLOC Centrifugal Pumps, Type EURO-HYGIA-II-BLOC, Trojan UV Logic UV System with Controls, Vacuum Pump, Endress Hauser Flow Meters, Valves, Fittings and Piping and PLC Controls with CTS10 Display.
16	Sander Hansen 88' L Double Deck S/S Pasteurizer Tunnel, Type PB24.6-558-22, Machine #789, 17'8" W Intralox Belt, 15" Inside Height, (16) KSB Pumps; (3) Plate Heat Exchangers, Type M15-MFG8, S/N 30105-16476; Type M10-MEG, S/N 30104-49432 and Type TS20-MFG, S/N 30104-49338, Steam Valves, Decking Platforms, PLC Controls with Power Panel 15i, Unboltable Construction (Designed in Denmark Assembled in Germany)
17	2005 Krones Canmatic Rotary 28-Station Labeler, Manufacturer #073-S22, Type Canmatic 960-028 with PLC Controls with Checkmat and Power Panel 10 Displays and (2) Glue Pods.
18	Domino DDC3 Laser Coder, Model 8DC-3, S/N C5511 and Domino Blower System, Machine #DPX1000, S/N 082224-0605.
19	Sonic Inline Air Knife Blower System, P/N #14052, 2000 CFM with Blower.
20	Logopak Inline Labelling System, Model 2906F, S/N 2050087.
21	Krones Variopac Pad / Trayformer / Wrapper / Packer, Model TFS-70, S/N KR93-458 – Complete with Automatic Laner, 177" L S/S Shrink Tunnel, S/N ST72/1-70-S with 23-1/2" W x 16" H Opening, 54" L Cooling Tunnel, and PLC Controls with Power Panel 10 Display.
22	Krones Variopac Wrapper / Packer, Model FS-80/V3, S/N KR93-457 – Complete with Automatic Laner, 177" L S/S Shrink, S/N ST92/3-70-N with 38" W x 16" H Opening, 55' L Cooling Tunnel and PLC Controls with Power Panel 10 Display.

23	Krones Palletizing System, Model PRESSANT UNI 1A, S/N KR51-583, (169" H), Complete with Pallet Stacker, Slip Sheet Inserter, 19'L Roller Bed Conveyor including Lane Selector with Wheels Mounted on Frame, Allen Bradley Controls, including Panelview 550 Display.
24	Aetna Group Robopac Sistemi Wrap Around Pallet Stretch Wrapper, Model HELIXHS40, S/N 0304110492, (13 ft. H), with PLC Controls, S/S Infeed and Outfeed Conveyor System, (Italian Manufacturer).
25	Line 1- 885' L S/S Product Conveying System Manufactured by Krones, Consisting of (2) Krones Multi Dividers, Single Filing Sections, Straight Sections, Bends, Inclines, Accumulation Sections, Amba Flex 10' H Spiral Conveyor, Type SV-600-6660, S/N 411801, Expands from 3-1/4" to 54" W – Most 20" W Sections with Plastic Table Top Chain, Some Roller Style Conveying Chain, S/S Side Rails, Adjustable S/S Leg Supports, Drip Pans, Micro-Switches, Blowers, Drives with Several Krones Touch-pad Controllers with PLCs and Conveyor Walk Platform.
26	630' Krones S/S High Speed Bottle Air Conveying System, S/N K970-457 – Complete with Straight Sections, Bends, Combiner, (22) Blowers (**NOTE: Running Out Blow Molds into Filling System**) with PLC Controllers with Powermate 10 Touch Pad Displays.
27	Approx. 3000 Ft. 2-1/2" to 30" Installed S/S Piping, Hangars, and Valves, (Located Above Line 1 Production Area – Running Through Mezzanine on 2 <sup>nd</sup> Floor Ending at Blending and UF Room.)
28	(2) M. Tanner Model KPT-4112 Hydraulic Dump Hopper Stations, (Max. Capacity 540 kg), 62" L x 49" Opening; Including S/S Bins, Type SBT2213, Code 1'061'261 and 1'061'262; 117" H Elevated Conveyors, Type HFT-5030, Code 1'061'262 Inclined Conveyors, & (2) 14' L Pre-Form Bottle Sorting Sections.
29	2004 Krones Contiform H20 Pre-Form Blow Molder, S/N 787-061 – Complete with 20-Cavity, PLC Controls with Power Panel 15 Display, Equipped with 8 oz. Capacity Molds, (Rated at 48,000 Bottles Per Hour), Including 20 oz. Mold Set in Storage Cabinet, PLC Controls with Power Panel 15 Display; (2) Single Temperierteknik Chillers, Type ST01-144-60-05, S/N 043293/ and Type ST01-72-60-D4, S/N 043290 and GWK Logotherm Chiller, Type TECOWI, S/N 166548-01.
30	2000 Krones Contiform H24 Pre-Form Blow Molder, S/N 787-060 – Complete with 24-Cavity Molds, PLC Controls with Power Panel 15 Display – Equipped with 8 oz. Molds, 48,000 Bottles Per Hour, Uninstalled 20 oz. Mold Set in Storage Cabinet, PLC Controls with Power Panel 15 Display; (2) Single Temperierteknik Chillers, Type #ST01-144-60-D5, S/N 043292 and Type ST01-T2-60-D4, S/N 043291 and GWK Logotherm Chiller, Type TECOWI, S/N 202963.01-02.
31	Line 2 Computer System Complete with Power X HP Computer System, 20" Flat Screen Monitor and Printer.
32	Lanfranchi S/S Bottle Bin Storage System, 15'3" x 13' x 10' H, Project #C-14449B – Complete with Blowers, Infeed and Outfeed S/S Inclined Conveyor Systems; 2005 Lanfranchi S/S Bottle Unscrambler, Model LISTD20-22, S/N 14449B-1049-05, 10' W x 8'11" H S/S Elevated Feed Hopper/Conveyor with PLC Controls including B & R Touch-Pad Display.

33	Krones Volumetric 100-Head Rotary Mono-Block Style Filler, Type VODM-PET-3.600-100-113, S/N K-129-843, Complete with 30-Head Capper and On-Board 80-Station Rotary Rinser, Type 2.880-80-113, S/N K563-541 (Variojet), with Full Enclose, & CCM65 Top Mounted Filtration System, Rinse Tank with Pump and PLC Controls with Display.
34	Sidel 12'5" H All S/S Cap Feeder/Hopper, Model C/F2024, S/N C04-36-0441.
35	Krones Checkmat Bottle Inspection System with Touchpad Display.
36	Krones Skid-Mounted 2-Tank Filler Blending System, S/N 539-175 – Equipped with (143) Plate APV Plate Chill Press, Type N35, Fab. #63149, Vacuum Chamber, (1) Borneman Positive Displacement Pumps, Type SLH125-23K1, (2) Philipp Hige Type Hygia NA-III/3 BLOC Centrifugal Pumps, Type EURO-HYGIA-II-BLOC, Trojan UV Logic UV System with Controls, Vacuum Pump, Endress Hauser Flow Meters, Valves, Fittings and Piping and PLC Controls with CTS10 Display.
37	Sander Hansen 80' L Double Deck S/S Pasteurizer Tunnel, Type PB24.6-558-22, Machine #790, 15'9" W, Complete with Intralox Belt, 15" Inside Height, (15) KSB Pumps; (3) Plate Heat Exchangers, Type TS20-MFG, S/N 30104-49341; Type M10-MFG, S/N 30104-49483 and Type M15-MFG8, S/N 30105-16475, Steam Valves, Decking Platforms, PLC Controls with Power Panel 15i, Unboltable Construction, (Designed in Denmark Assembled in Germany)
38	2005 Krones Canmatic Rotary 28-Station Labeller, Manufacturer #073-S23, Type 960-28 with (2) Glue Pods, PLC Controls with Checkmat and Power Panel 10 Displays.
39	Domino DDC3 Laser Coder, Model DDC-3, S/N C5516 and Domino Blower System, Machine #DPX1000.
40	Sonic Inline Air Knife Blower System, P/N #14052, 2000 CFM with Blower.
41	Logopak Inline Labelling System, Model 2906F, S/N 2050088.
42	Krones Variopac Pad / Trayformer / Wrapper / Packer, Model TFS-70, S/N KR93-460 – Complete with Automatic Laner, Glue Pod, 177" L S/S Shrink Tunnel with 23-1/2" W x 16" H Opening, 55" L Cooling Tunnel, and PLC Controls with Power Panel 10 Display, Allen Bradley Powerflex 70 VSC's (**NOTE: Shrink Tunnel has Slight Damage on Top**)
43	Krones Variopac Wrapper / Packer, Model FS-80/V3, S/N KR93-459 – Complete with Automatic Laner, 177" L S/S Shrink Tunnel with 38" W x 16" H Opening, 55' L Cooling Tunnel and PLC Controls with Power Panel 10 Display.
44	Krones Palletizing System, Model PRESSANT UNI 1A, S/N KR51-584, (10' 3"H), Complete with Pallet Stacker, Slip Sheet Inserter, Allen Bradley Controls including Panelview 550 Display.
45	Aetna Group Robopac Sistemi, Wrap Around Pallet Stretch Wrapper, Model HELIXHS40, S/N 0304110493, (13 ft. H), with S/S In-feed and Out-feed Conveyor System, & PLC Controls.

46	Line 2 - 830' L S/S Product Conveying System Manufactured by Krones, Consisting of (2) Krones Multi Dividers, Single Filing Sections, Straight Sections, Bends, Inclines, Accumulation Sections, Amba Flex 10' H Spiral Conveyor, Type SV-600-1600, S/N 411701, Expands from 3-1/4" to 82" W – Most 20" W Sections with Plastic Table Top Chain, Some Roller Style Conveying Chain, S/S Side Rails, Adjustable S/S Leg Supports, Drip Pans, Micro-Switches, Blowers, Drives with Several Krones Touch-pad Controllers with PLC's, and Conveyor Walk Platform.
47	570' Krones S/S High Speed Bottle Air Conveying System, S/N K-970-458 – Complete with Straight Sections, Bends, Combiner, (20) Blowers (**NOTE: Running Out Blow Molds into Filling System**) with PLC Controllers with Powermate 10 Touch Pad Displays.
48	1,000 Ft. 2-1/2" to 3" Installed S/S Piping, Air Valves Surrounding Line 2.
<b>LINE 3 – BLOW MOLD, FILLING, &amp; PACKAGING</b>	
49	Line 3 Consists of: (2) M. Tanner Model KPT-4112 Hydraulic Dump Hopper Stations, (Max. Capacity 540 kg), 62" L x 49" Opening, with S/S Bins, Type SBT2213, Code 1'061'266 and 1'061'267, 117" H Elevated Conveyors, Type HFT-5030, Code 1'061'266 and 1'061'267, (2) 10' and 14' L Pre-Form Bottle Sorting Sections.
50	Krones Contiform S16 Pre-Form Blow Molder, S/N 786-075 – Complete with 16-Cavity, Equipped with 16.9 oz. Capacity Molds, (Rated at 60,000 Bottles Per Hour), Uninstalled 8 oz. Mold Set in Storage Cabinets, PLC Controls with Power Panel 15 Display; GWK Logotherm Chiller, Type TECOWI, S/N 202963.01-05.
51	Krones Contiform S24 Pre-Form Blow Molder, S/N 787-062 – Complete with 24-Cavity Molds – Equipped with 16.9 oz. Molds, 60,000 Bottles Per Hour, Uninstalled 8 oz. Mold Set in Storage Cabinet, PLC Controls with Power Panel 15 Display; GWK Logotherm Chiller, Type TECOWI, S/N 202976-01-01.
52	Line 3 Computer System Complete with Power X HP Computer System, 20" Flat Screen Monitor and Printer.
53	Lanfranchi S/S Bottle Bin Storage System, 13'8" x 14' x 10' H, Project #C-14449C – Complete with Blowers, Infeed and Outfeed S/S Inclined Conveyor Systems; 2005 Lanfranchi S/S Bottle Unscrambler, Model LISTD20-22, S/N 14449C105-005, 10' W x 8'11" H S/S Elevated Feed Hopper/Conveyor with PLC Controls including B & R Touch-Pad Display.
54	Line 3 Filler Mounted Vacuum Barrier Corp. Nitrodose System, Model 44388 with PLC Controls Panelview 600 and Power Panel 15i, S/N ND588.
55	Sidel 12'5" H All S/S Cap Feeder/Hopper, Model C/F2024, S/N C04-36-0442.
56	Krones Checkmat Bottle Inspection System with Touchpad Display.
57	Krones Skid-Mounted 2-Tank Filler Blending System, S/N 539-176 – Equipped with APV Model N35 Plate Press, S/N 63147 with (306) Plates, Vacuum Chamber, (1) Borneman Positive Displacement Pumps, Type SLH125-23K1, (2) Philipp Hige Type Hygia NA-III/3 BLOC Centrifugal Pumps, Type EURO-HYGIA-II-BLOC, Trojan UV Logic UV System with Controls, Vacuum Pump, Endress Hauser Flow Meters, Valves, Fittings and Piping and PLC Controls with CTS10 Display.

58	Sander Hansen 45' L Single Pass Warming Tunnel, Type W11.1-298-21, Machine #792, 110" W Intralox Belt, 16" Inside Height, (5) KSB Pumps; Alfa Laval Chill Plate Press, Type TS20MFG, S/N 30104-49471, Decking Platforms, PLC Controls with Power Panel 15i, Unboltable Construction (Designed in Denmark Assembled in Germany)
59	Krones Canmatic Rotary 32-Station Labeller, Type 960-32, Manufacturer #K073-S24 with (2) Glue Pods, PLC Controls with Control Panel, Manufacturer #073-S24 Power Panel 10 Displays and, Equipped with 16.9 oz. Change Set
60	Domino DDC3 Laser Coder, Model 8DC-3, S/N C5518, with Domino Blower System, Machine #DPX1000, S/N 08224-0687.
61	Sonic Inline Air Knife Blower System, P/N #14052, 2000 CFM with Blower.
62	Logopak Inline Labelling System, Model 2906F, S/N 2050089.
63	Krones Variopac Pad, Trayformer, Wrapper/Packer, Model TFS, S/N KR93463 – Complete with Automatic Laner, 20' L S/S Shrink Tunnel, Type ST92/3-100N, S/N 001-017 with 38" W x 18-1/2" H Opening, Nordson Pro-Blue 7 Gluer and PLC Controls with Power Panel 10 Display. (4, 6 or 12-Pack Wrapper).
64	Krones Variopac Pad, Trayformer, Wrapper/Packer, Model FS, S/N KR93462 - Complete with Automatic Laner, 19'4" L S/S Shrink Tunnel, Type ST92/3-100-N, S/N 001-012, with 38" W x 19" H Opening, and PLC Controls with Power Panel 10 Display. (4, 6 or 12-Pack Wrapper)
65	Krones Palletizing System, 169" H, Model PRESSANT UNI 1AJ, S/N KR51-590 – Complete with Pallet Stacker, Slip Sheet Inserter, Allen Bradley Controls including Panelview 550 Display.
66	Aetna Group Robopac Sistemi, Wrap Around Pallet Stretch Wrapper, Model HELIXHS40, S/N 0304110494, (13' H) with PLC Controls, S/S Infeed and Outfeed Conveyor System, (Italian Manufacturer).
67	Line 3- 770' L S/S Product Conveying System Manufactured by Krones, Consisting of (2) Krones Multi Dividers, Single Filing Sections, Straight Sections, Bends, Inclines, Accumulation Sections, Amba Flex 10' H Spiral Conveyor, Type SV-600-1600, S/N 4120-01, Expands from 3-1/4" to 67" W – Most 20" W Sections with Plastic Table Top Chain, Some Roller Style Conveying Chain, S/S Side Rails, Adjustable S/S Leg Supports, Drip Pans, Micro-Switches, Blowers, Drives with Several Krones Touch-pad Controllers with PLCs and Conveyor Walk Platform.
68	500' Krones S/S High Speed Bottle Air Conveying System, S/N K970-459 – Complete with Straight Sections, Bends, Combiner, (20) Blowers (**NOTE: Running Out Blow Molds into Filling System**) with PLC Controllers with Powermate 10 Touch Pad Displays.
69	Krones Volumetric 132-Head Rotary Mono-Block Style Filler, Type V0DM-PET-4.320-132-103, S/N K-131-827 – Complete with 33-Head Capper and On-Board 110-Station Rotary Rinser, Type 3.600-110-103, S/N K563-542 (Variojet), with Rinse Tank & Pump, Full Enclosure, CCM65 Top Mounted Filtration System, & PLC Controls with Display.
70	1,000's of Ft. 2-1/2" to 30" Installed S/S Piping, Air Valves Surrounding Line 3.

**LINE 4 – BLOW MOLD, FILLING, & PACKAGING**

71	Line 4 Consists of: (1) M. Tanner Model KPT-4112 Hydraulic Dump Hopper Station, (Max. Capacity 540 kg), 62" L x 49" Opening, with S/S Bin Deep, Type SBT2213, Code 1'061'264 and 1'061'265, with 117" H Elevated Conveyor, Type HFT-5030, Code 1'061'269, (2) Pcs. 16' L x 20" W Belt Conveyors, Additional Feed Conveyor, and 13' L Pre-Form Bottle Sorting Section.
72	Krones Contiform S24 Pre-Form Blow Molder, S/N 787-063 – Complete with 24-Cavity, Equipped with 20 oz. Capacity Molds, Rated at 36,000 Bottles Per Hour, PLC Controls with Power Panel 15 Display; GWK Logotherm Chiller, Type TECOWI, S/N
73	Line 4 Computer System Complete with Power X HP Computer System, 20" Flat Screen Monitor and Printer.
74	Krones Volumetric 120-Head Rotary Mono-Block Style Filler, Type VODM-PET-3.800-120-94, S/N K129-844 – Complete with 18-Head Capper, On-board Schmidt Plate Press, Type Sigma 7 NBL Hilge, Centrifugal Pump with Neumo Actuated Butterfly Valves and PLC Controls with Display
75	Filler S/S Enclosure with Hepa CCM65 Top Mounted Air Filtration System.
76	VBC Nitro Dose Nitrogen System with Allen Bradley PLC Panelview 600 Display, S/N ND591.
77	Sidel 12'5" H All S/S Cap Feeder/Hopper, Model C/F2024, S/N C04-36-0440.
78	Krones Checkmat Bottle Inspection System with Touchpad Display.
79	Krones Skid-Mounted 2-Tank Filler Blending System, S/N 539-177 – Equipped with APV Model N35 Plate Press, S/N 63148 with (308) Plates, Vacuum Chamber, (1) Borneman Positive Displacement Pumps, Type SLH125-23K1, (2) Philipp Hige Type Hygia NA-III/3 BLOC Centrifugal Pumps, Type EURO-HYGIA-II-BLOC, Vacuum Pump, Endress Hauser Flow Meters, Valves, Fittings and Piping and PLC Controls with CTS10 Display.
80	Sander Hansen 45' L Single Pass Cooling Tunnel, Type W11.1-298-21, Machine #793, 110" W Intralox Belt, 16" Inside Height, (5) KSB Pumps; Alfa Laval Chill Plate Press, Type TS20MFG, S/N 30104-49470, Decking Platforms, PLC Controls with Power Panel 15i, Unboltable Construction (Designed in Denmark Assembled in Germany)
81	2005 Krones Canmatic Rotary 21-Station Labeler, Type #720-21, S/N K073S25, Control Panel Manufacturer #073-S25 with PLC Controls with Checkmat and Power Panel 10 Displays, 20 oz. Change Parts and (2) Glue Pods.
82	Domino DDC3 Laser Coder, Model 8DC-3, S/N C5528 and Domino Blower System, Machine #DPX1000.
83	Sonic Inline Air Knife Blower System, P/N #14052, 2000 CFM with Sonic Air Systems Blower, P/N #19213, S/N 2050411S12.
84	Logopak Inline Labelling System, Model 2906F, S/N 2050090.
85	Krones Variopac Pad / Trayformer / Wrapper / Packer, Model TFS-70, S/N KR93- – 465 -Complete with Automatic Laner, 177" L S/S Shrink Tunnel, S/N ST72/1-70-S-001-005 with 23-1/2" W x 16" H Opening, 55" L Cooling Tunnel, Nordson Gluer and PLC Controls with Power Panel 10 Display.

86	Krones Variopac Wrapper / Packer, Model FS-80/V3, S/N KR93-464 – Complete with 20' Automatic Laner, 177" L S/S Shrink, S/N ST92/3-70-N-001-006 with 36-1/2" W x 16" H Opening, 55' L Cooling Tunnel and PLC Controls with Power Panel 10 Display.
87	Krones Palletizing System, Model PRESSANT UNI 1A, S/N KR51-589, (169" H), Complete with Pallet Stacker, Slip Sheet Inserter, Allen Bradley Controls, including Panelview 550 Display.
88	Aetna Group Robopac Sistemi Wrap Around Pallet Stretch Wrapper, Model HELIXHS40, S/N 0304110495, (13 ft. H), with PLC Controls, S/S Infeed and Outfeed Conveyor System, (Italian Manufacturer).
89	Line 4 - 775' L S/S Product Conveying System Manufactured by Krones, Consisting of (2) Krones Multi Dividers, Single Filing Sections, Straight Sections, Bends, Inclines, Accumulation Sections, Expands from 3-1/4" to 67" W – Most 20" W Sections with Plastic Table Top Chain, Some Roller Style Conveying Chain, S/S Side Rails, Adjustable S/S Leg Supports, Drip Pans, Micro-Switches, Blowers, Drives with Several Krones Touch-pad Controllers with PLCs and Conveyor Walk Platform.
90	Amba Flex 10' H Spiral Conveyor, Type SV-600-1600, S/N 4119-01.
91	1,000 Ft. 2-1/2" to 3" Installed S/S Piping, Air Valves Surrounding Line 2, 3, & 4 Including Valves, Fittings, and Hangars
<b>RAINBOW LINE</b>	
92	Rainbow Line consisting of (2) Krones Robo Grip Robot Pallet Unloading Systems, Type EW Robo Grip 4A, S/N KR50-580 and S/N KR50-581 – Complete with Pallet Stackers, S/S Roller Conveyor, (2) Fanuc System R-J3/iB Remote Controls with Panel and PLC Controls with Power Panel 10.
93	Krones Palletizer System 166" H, Type Pressant UNI 1N, S/N KR51585 with PLC Power Panel 10 and Allen Bradley 550 Display.
94	Aetna Group Robopac Sistemi, Wrap Around Pallet Stretch Wrapper, Model HELIXHS40, S/N 0304110496, (13' H) with PLC Controls, S/S Infeed and Outfeed Conveyor System, (Italian Manufacturer)
95	Krones Variopac Compact Pad / Wrapper / Packer, Type Variopac Comp TFS-30, S/N KR93-461 – Complete with 20' Automatic Laner, 90" L S/S Shrink, S/N ST72/1-30-S-001-013 with 23-1/2" W x 16" H Opening, 55' L Cooling Tunnel, Conveyor System and PLC Controls with Power Panel 10 Display
96	310' S/S Product Conveyor System Manufactured by Krones - Consisting of Straight Sections, Bends, Inclines, Accumulation Sections, Lane Dividers, Combining Sections up to 37", Expands from 3-1/4" to 37" W – Most 14" to 16" W Sections with Plastic Table Top Chain, Some Roller Style Conveying, S/S Side Rails, Adjustable S/S Leg Supports, Drip Pans, Micro-Switches, Blowers, Drives with Several Krones Touch-pad Controllers with PLCs.
<b>ITEMS LOCATED OUTSIDE</b>	

97	Recold Cooling System, Model JC-38, S/N 05419; Tyler Freon Package Compressor System, Model P140M-33, S/N 385166-1 with (6) Copeland Compressors and Reflex Touchpad Controls (Located in 67" W x 86" H x 186" L Enclosure), (May be for Modular Cooler / Freezer)
<b>MINERAL &amp; BLENDING SYSTEM</b>	
98	<p>Mineral Mix Water System including: (2) All S/S Schenck Accurate Mechatron Blender/Feeders, Type MODLC-SG-2A, S/N 95040-01A-MECGL and 95040-02A-MECGL, Mounted on S/S Stands – Complete with Series Disocont Flow Touch Pad Controller, 7' x 7' x 3' H All S/S Operators Platform with Stairs.</p> <p>Feldmeier 3,000 Gal. Dome-Top Cone-Bottom S/S Mix Tank, S/N E-800-04 – Complete with Agitator, Sudmo Air Valve, Bottom Man-Door, Tank Level Sensor.</p> <p>Feldmeier 5,000 Gal. Dome-Top Cone Bottom S/S Mix Tank, S/N E-799-04 – Complete with Agitator, Sudmo Air Valve, Bottom Man-Door, Tank Level Sensor.</p> <p>Pumps, Pipe, Valves For Mineral Water System consisting of: Quadro-Ytron 3 hp Blending Pump, S/N ZC0-0040 – Mounted on Stainless Frame with Sudmo Air Valves.</p> <p>(3) Fristam 7.5 hp Centrifugal Pumps.</p> <p>(22) Sudmo 2-1/2" and 3" S/S Air Valves; (3) Butterfly 3" Valves; Anderson 3" Digital Flow Meter with Gauges, Piping and Fittings.</p> <p>(5) Feldmeier 5,000 Gal. Dome-Top Cone-Bottom S/S Mix Tanks, S/N A-783-04; A-785-04; A-784-04; A-786-04 and A-787-04. All with Sudmo Air Valves; Agitator; Bottom Man Door; Tank Level Sensors; Varec Vents, and 56" L x 12' W x 15' H S/S Tank Walk Platform, with Plastic Grating, Hand Rails and Ladder.</p> <p>Blending System – Complete with Feldmeier 67" L x 40" W S/S Blender/Mixer, S/N E-797-04 with Admix Rotosolver Mixer, Model 160RS133, S/N 21000; (3) Sudmo Air Valves; Fristam 7.5 hp Centrifugal Pump; Wilden 2-1/2" All S/S Diaphragm Pump, S/N 0020581797; Mounted on Stainless Stand, &amp; 8' x 10' x 4' H All S/S Operators Platform with Stairs.</p> <p>Pumps, Piping and Valves for Blending System including: (2) Sudmo 30 &amp; 36 2 ½ &amp; 3" S/S Air Valve Clusters; (3) 3" Filter and Valve Manifolds – Each with (2) Sudmo Air Valves and Butterfly Valves</p> <p>(5) Fristam Centrifugal Pumps – (3) 15 hp and (2) 7.5 hp.</p> <p>(4) Anderson 3" Digital Inline Flow Meters, Model 1ZML080D110, S/N 0525827, 0316143 and 052828; Micro-Motion H Inline 3" Flow Meter.</p> <p>Valving – Air Valves Located on Top of Tanks – (14) Sudmo 3" S/S Air Valves, Butterfly Valves, 100's of Feet 2-1/2" to 3" S/S Piping, Fittings, Hangers.</p> <p>Blending System Controls consisting of: Allen Bradley Computer System with Flat Screen Monitor and Allen Bradley PLC Controller.</p>
<b>TEA BLENDING SYSTEM</b>	
99	AGC S/S Plate Heat Exchanger, Model PRO3-SH, S/N 05205 with (1) Divider, (125) Plates, Sudmo Air Valves, Butterfly Valve, and Controls.

100	(3) Feldmeier 2,500 Gal. Jacketed S/S Tea Sac Tanks, S/N E-794-05; E-795-05 and E-793-05 Equipped with Tank Top Sifting System, Harrington 8-Ton Electric Hoist, I-Beam Supports, with S/S 22' Guided Supports, Sudmo Air Valves, & 29' L x 28' W Operators Platform.
101	Feldmeier 2,000 Gal. S/S Dome-Top Dome-Bottom Essence Tank, S/N E-796-04 (4" Piping Manifold for Heating Tank).
102	Feldmeier 3,000 Gal. S/S Chill Jacketed Dome-Top Mix Tank, S/N A-792-04 with Agitator, Varec Vent, Sudmo Butterfly Valves.
103	Feldmeier 5,000 Gal. Dome-Top Cone-Bottom S/S Mix Tank, S/N A-791-04, with Bottom Man Door, Agitator, (2) Sudmo Air Valves and Tank Level Gauge.
104	(3) Feldmeier 6,000 Gal. Dome-Top Chilled Water Jacketed S/S Tanks, S/N A-790-04; A-788-04 and A789-04, with Agitators, Bottom Man-Door, Sudmo Air Valves, Tank Level Gauges, and 33'L x 11' W Upper Deck Operators Platform, with S/S Hand Rails and Plastic Grating, (Tank Dia. 184" x 100")
105	Tea Blending Supporting Items Including: (2) Sudmo 10 & 9 Valve 2 1/2" & 3" S/S Air Valve Clusters; (7) Sudmo S/S Air Valves; (2) Optimum 44" L x 10" W Online S/S Filters, with (2) Sudmo Air Valves; (5) Fristam 7.5 hp Centrifugal Pumps; (2) GEA Diessel 3" Flow Meters; Installed S/S Piping, Fittings, Additional Valves, Controls, & Allen Bradley Computer System, with PLC Controllers.
<b>CIP SYSTEM</b>	
106	5-Tank CIP System Complete with (4) Feldmeier 5,000 Gal. Dome-Top Cone-Bottom S/S Tanks, S/N A781-04; A780-04; A779-04 and A778-04 with Bottom Man-Door and Walk Platform; Feldmeier 4,000 Gal. Dome-Top Cone-Bottom S/S Tank, S/N A782-04; (5) 5' L x 8' W All S/S Shell and Tube Heat Exchangers Mounted on S/S Racks; (6) Fristam Centrifugal Pumps – (3) 7.5 hp and (3) 20 hp; (6) GEA Diessel 3" Inline Flow Meters; Level Gauges; Approximately (35) 2-1/2" and 3" Sudmo Air Valves and Allen Bradley PLC Controls.
107	1,000's of Ft. of Installed S/S Piping – Mostly 2-1/2" to 3" Located in Blending/Mix Room Complete with Fittings, Remaining Valves, and Hangars
<b>TEA BAGGING &amp; STORAGE AREA</b>	
108	Jem International Tea Leaves Bagging System with a Hopper, ESP Pneumatic Air Lock, Bag Closer, Power Conveyor, Walk Platform and Automatic Level.
109	Tri-Core AEA Blending Room Process Control Panel Complete with (4) Allen Bradley Logistics 5561 PLC Controllers; (34) Allen Bradley Power Flex 700 Variable Speed Controllers with Timers, Relay, Power Supplies and Main Switch (Located Upstairs by Tea Leaf Bagging System)
<b>LIQUID SWEETENER SILO</b>	
110	Feldmeier 25,000 Gal. Liquid Jacketed Sweetener S/S Silo, S/N N-177-05, with All S/S Exterior, Atlantic Ultraviolet System, Part #SC26AB, S/N G30T6L

111	Liquid Sweetener Supporting Items Including: Fristam 15 hp Positive Displacement Pump, Model FL2130S, S/N 130S0501582 with S/S Frame; Fristam 7.5 hp Centrifugal Pump; (11) 3" and 2-1/2" Sudmo S/S Air Valves with Filter, Piping and Fittings; Statco 30" L x 6" W Shell and Tube Heat Exchanger with Fristam 5 hp Pump, S/S Rack and Steam Valve.
<b>RESIN SILOS</b>	
112	(6) Columbian Tec Tank 4270 cu.ft. Resin Silos, 14' Dia., 41'10" H, S0 #04-7493; #04-7492; #04-7494; #04-7491; #04-7495 and #04-7490 with Piping.
<b>MODULAR COOLER/FREEZER</b>	
113	2-Compartment Free-Standing Modular Cooler/Freezer with 78' L x 27' W x 19'8" H Cooler with Cam-lock Panels, (2) Power Doors, (12) Russell 2-Fan Freon Blowers and 19' W x 27" x 12' H Freezer with (2) Russell 6-Fan Freon Blowers and 14-Sections 18' H x 8' L Pallet Racking.
<b>RO/UF SYSTEM ROOM</b>	
114	Skid-Mounted GE Osmonics Bev Series 235 GPM – 22-Loop RO System, Model RO,BEV-337 – K-DLX-SS-DP, S/N 05-4316348A-03 – Permeate Rate – 60 Degree F; Concentrate Rate 69 GPM – Complete with 21' L x 8" All S/S Tubes; (3) Osmonics Filters, (2) Tonkaflo 75 hp Pumps with S/S Fittings, Piping and Controls.
115	Skid-Mounted GE Osmonics Bev Series 235 GPM – 22-Loop RO System, Model RO,BEV-337 – K-DLX-SS-DP, S/N 05-4316348A-01 – Permeate Rate – 60 Degree F; Concentrate Rate 69 GPM – Complete with 21' L x 8" All S/S Tubes; (3) Osmonics Filters, (2) Tonkaflo 75 hp Pumps with S/S Fittings, Piping and Controls.
116	Skid-Mounted GE Osmonics Bev Series 235 GPM – 22-Loop RO System, Model RO,BEV-337 – K-DLX-SS-DP, S/N 05-4316348A-02 – Permeate Rate – 60 Degree F; Concentrate Rate 69 GPM – Complete with 21' L x 8" All S/S Tubes; (3) Osmonics Filters, (2) Tonkaflo 75 hp Pumps with S/S Fittings, Piping and Controls.
117	Skid-Mounted GE Osmonics Bev Series 100 GPM – 6-Loop RO System, Model RO,OSMO-BEV-9-SS, S/N 05-4316348I-01 – Permeate Rate – 60 Degree F; Concentrate Rate 100 GPM – Complete with 21'7" L x 8" All S/S Tubes, Tonkaflo 50 hp Pumps with Hach CL17 Chlorine Analyzer, S/S Fittings, Piping and Controls.
118	Trojanuv Logic 4' L x 8" W S/S UV System, Model UVLOGIC 06AS20, S/N 191055-2 with Digital Control Panel.
119	GPI 10,000 Gal. Vertical Fiberglass Water Storage Tank, S/N 2037 GE/OSMONICS with Flow Meter, (2) Pumps – 5hp and 10 hp.
120	Osmonics 13' H x 8' W S/S Carbon Filter Tank, Model FLTAC-96X144, S/N 05-1226195-01 with Trojan 4' x 8" S/S UV System, Model UVLOGIC 04AS20, S/N 191054-2 and Bray Air Actuated Valves and Controls.
121	Osmonics 13' H x 8' W S/S Carbon Filter Tank, Model FLTAC-96X144, S/N 05-1226196-01 with Trojan 4' x 8" S/S UV System, Model UVLOGIC 04AS20, S/N 191054-1 and Bray Air Actuated Valves and Controls

122	Skid-Mounted Osmonic CIP with 1,000 Gal. Vertical Plastic Cone-Bottom Tank, Model SYSCIP1000, S/N 054316348E-01 with Alfa Laval 15 hp Centrifugal Pump, Butterfly Valves and Piping.
123	Skid-Mounted Osmonic S/S UF System with 21' L Tube x 8' W 12-Loop System, Model UF1440KHLFDT-DLX, S/N 05-43-6348D-01 with (8) Filters, (4) Hach 1720 E Turbidimeters, Bray Air Actuated Valves with Piping and Controls.
124	RO/UF System Control Panel with Allen Bradley PLC Controller with 14" Panelview Plus 1500 Display.
125	Air Sep Air Dryer, Model AS-G (250), S/N 56868-1 with Domnick Hunter Pneu Dri Filter System and 5' Vertical Air Receiving Tank; Ozonia Ozonator, Model CFS-7, S/N CH-CFS7017.
126	AGC 36" S/S Plate Chiller, Model 300, S/N 05206 – Complete with (1) Divider, (168) Plates, Valves, Piping and Controls.
<b>SILOS LOCATED IN RO ROOM</b>	
127	Feldmeier 20,000 Gal. S/S Silo, S/N N-776-05 – Complete with AI S/S Exterior, Level Sensors and Valves.
128	Feldmeier 20,000 Gal. S/S Silo, S/N N-775-05 – Complete with AI S/S Exterior, Level Sensors and Valves.
129	Feldmeier 20,000 Gal. S/S Silo, S/N N-774-05 – Complete with AI S/S Exterior, Level Sensors and Valves.
130	Feldmeier 20,000 Gal. S/S Silo, S/N N-773-05 – Complete with AI S/S Exterior, Level Sensors and Valves.
<b>2<sup>ND</sup> FLOOR ELECTRICAL &amp; AIR HANDLING ROOM</b>	
131	(7) Banks of Krones Production Line Control Panels – Complete with Allen Bradley SLC5000 Variable Speed Controls, Relays, Switches for Line 1, 2 and 3; (2) Additional Banks of Krones Production Line Control Panels (Uninstalled); Inclusive of all interconnecting wiring
132	(2) Banks of Krones Production Line Control Panels – Complete with Allen Bradley SLC5000 Variable Speed Controls, Relays, Switches for Line 4; inclusive of all interconnecting wiring
<b>BOILER ROOM</b>	
133	(3) UBW natural gas-fired steam boilers; 2005; model UFS-42-700-WE-N; s/n UO50006; UO50007, UO50008; 700 hp; 150psi; 2282 SF; 30hp combustion blower; Webster gas burner; Autoflame combustion management system; Cannon Boiler Works economizer; 1320 SF; 1,087,478 Btu/hr absorption; w/ circulation pumps, controls, etc.; (2) Pentair water softener tanks; 24"x 72" with monitor; Deaerating Designs tray deaerator ; model TR70M; s/n D050013; 50psi @ 400 deg F; with (3) 15 hp Grundfos pumps and condenser; Deaerating Designs surge tank system; model S1000D50-5 s/n D050014; 50psi @ 400 deg F; with (2) 5 hp Grundfos pumps; blowdown separator and blowdown heat recovery unit
<b>AIR COMPRESSOR ROOM</b>	

134	<p>(7) Ingersoll Rand Centac 4-stage centrifugal compressors; model C75021M4HPEXT; s/n C12029, C12026, C12024, C12023, C12027, C12025, C12028; 1000 hp 3565 rpm 4160 volt motor; rated 2160 acfm @ 600 psi; skid mounted with API/Basco cooler, high pressure stainless piping, intake and touchpad controls</p> <p>(3) Ingersoll Rand refrigerated compressed air dryer; model PET6000; s/n 10D-D09584, 10D-D09585; 10D-D09583; 6000 scfm @ 700 psi inlet; 25hp compressor; R404A refrigerant; skid mounted; AC Tech variable speed drive controls</p> <p>(3) Silvan Industries compressed air receivers; s/n 452592, 452591, 452590; 2,500 gallon; rated 750psi @ 450 deg F; 48"x 192"; vertical; on skirt</p> <p>Ingersoll Rand horizontal tank mounted air compressor; s/n 0503290276; 7.5/10hp; 38 cfm @ 40 psi; 120 gallon tank; model 7100 reciprocating compressor</p> <p>(2) Ingersoll Rand Centac 3-stage centrifugal compressors; model C35020M3; s/n C12031 (134 starts, 7312 load hours), C12032 (181 starts, 4224 load hours); 500hp 3572 rpm motor; rated 1921 acfm @ 150 psi; skid mounted with piping and controls</p> <p>(2) Ingersoll Rand refrigerated compressed air dryers; model PET2000L; s/n 10D-D09558; 10D-D09557; 2000 scfm; 175 psi inlet; 7.5 hp compressor; R404 refrigerant</p> <p>(2) Silvan Industries compressed air receivers; s/n 449852, 449853; 5,200 gallon; rated 175 psi @ 450 deg F; 64"x 288"; vertical; on skirt</p> <p>(9) Siemens 4160 volt auto transformer reduced voltage starters; 1000 amp; NEMA 1 enclosure type</p> <p>With all interconnecting piping, including high pressure stainless steel piping, carbon steel piping and controls</p>
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**AMMONIA COMPRESSOR ROOM**

135	<p>Refrigeration Valves &amp; Systems Corp. (RVS) high temperature recirculator; 96"x 171"; 2600 TR at 40 deg F; vertical; skid mounted with (2) Teikoku sealless pumps; 15hp; with control panel</p> <p>Hansen Technologies Corporation Auto Purger; model AP-24; s/n Z5573</p> <p>RVS low temperature recirculator; 84"x 165"; 1400 TR at 30 deg F; vertical; skid mounted with (2) Teikoku sealless pumps; 8.5 hp; with control panel</p> <p>RVS thermosyphon/high pressure receiver; s/n 39962; 108" x 156"; rated 250 psi @ 300 deg F; -20 deg F @ 250 psi</p> <p>(2) GEA/FES plate heat exchangers; model 12WP-D2-1; 4595.3 SF; rated 250 psi; (high temperature units)</p> <p>(2) GEA/FES plate heat exchangers; 2382.7 SF; rated 250 psi; (low temperature units)</p> <p>(3) Square D 3 phase general purpose transformers; 45 KVA</p> <p>Frick NH3 screw compressor package; model RWF-270H; s/n F0128YFMNTOGA03; rated 856 tons at 45 deg F; 643 hp motor; 3580 rpm (HT-01)</p>
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	<p>Frick NH3 screw compressor package; model RWF-222H; s/n 0292YFMNTOGA03; rated 685 tons at 45 deg F; 529 hp motor; 3580 rpm (HT-02)</p> <p>Frick NH3 screw compressor package; model RWF-177H; s/n F0306YFMNTOGA03; rated 548 tons at 45 deg F; 407 hp motor; 3580 rpm (HT-03)</p> <p>Frick NH3 screw compressor package; model RWF-177H; s/n 0305YFMNTOGA03; rated 548 tons at 45 deg F; 407 hp motor; 3580 rpm; (HT-04)</p> <p>Frick NH3 screw compressor package; model RWF-222H; s/n 0291YFMNTOGA03; rated 557 tons at 35 deg F; 529 hp motor; 3580 rpm; (LT-01)</p> <p>Frick NH3 screw compressor package; model RWF-177H; s/n 0303YFMNTHGA03; rated 446 tons at 35 deg F; 407 hp motor; 3580 rpm; (LT-02)</p> <p>Frick NH3 screw compressor package; model RWF-177H; s/n 0304YFMNTHGA03; rated 446 tons at 35 deg F; 407 hp motor; 3580 rpm; (LT-03)</p> <p>Tower Water Buffer Tank; 84"wide x 264"long x 132"high; 124,000# capacity; with internal baffle; on structural steel with (4) 14" outlets with Keckley filters; (1) 20" outlet manifold</p> <p>Buffer Tank (35 deg F); 156" wide x 222" long x 132" high; 206,000# capacity; with internal baffle; on structural steel with outlet manifold</p> <p>Buffer Tank (45 deg F); 90" wide x 222" long x 132" high; 110,000# capacity; with internal baffle; on structural steel with (2) outlets and (1) outlet manifold</p> <p>Centrifugal pumps located in refrigeration room including (2) 125 hp; (4) 100 hp; (5) 50 hp; (8) 40 hp; (3) 25 hp; (12) 20 hp; (5) 15 hp; (1) 10 hp; manufactured by TACO; with (9) AAIM Controls control panels</p> <p>With all interconnecting piping</p>
136	<p>Evapco Evaporative Condenser, Model ATW434-3M-2, S/N 4-118938 with Pumps, Valves, Chemical Feed Pumps and Tanks with Controls; Evapco Evaporative Condenser, Model ATW-434-3M-2, S/N 4-118939 with Pumps, Valves, Chemical Feed Pumps and Tanks with Controls.</p>
137	<p>Evapco Evaporative Condenser, Model ATC-1425B, S/N 4-119363 with Pumps, Valves, Chemical Feed Pumps and Tanks with Controls; Evapco Evaporative Condenser, Model ATC-2765B, S/N 4-118932 with Pumps, Valves, Chemical Feed Pumps and Tanks with Controls; Evapco Evaporative Condenser, Model ATC-2765B, S/N 4-118933 with Pumps, Valves, Chemical Feed Pumps and Tanks with Controls; Evapco Evaporative Condenser, Model ATC-1425B, S/N 4-119364 with Pumps, Valves, Chemical Feed Pumps and Tanks with Controls.</p>
138	<p>All Evapco Condensers are Mounted on 114' x 70' x 21' H Decking Support – Complete with Galvanized I-Beam Construction, Grating, Leg Supports with Stairs.</p>